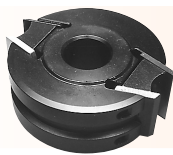


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## UNIVERSAL-Messerköpfe und Profilmesser *UNIVERSAL heads and profiling blades*

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## UNIVERSAL-Profilmesserkopf Z 2

für Profilmesser 40 x 4 mm – EURO-System –

## UNIVERSAL head for profiling blades Z 2

EURO-System 40 x 4 mm



### Ausführung:

Werkzeugkörper aus Stahl oder hochfestem Leichtmetall, spandickenbegrenzt, rückschlagarm, vorzugsweise für Handvor-schubarbeiten.

Formschlüssige Messer- und Abweiser-befestigung auf konstanten Flugkreis.

Profilmesser aus **SP-Stahl und HS-Stahl** – seitlich hinterschliften – lieferbar!

Grundwerkzeug wird mit Falzmesser in SP-Stahl bestückt geliefert!

Max. Profiltiefe 17 mm

### Design:

*Universal head for profiling blades, chip-thickness limitation, reduced recoil, preferably for manual feed. Tool made from steel or light metal with high tensile strength. Positive blade and deflector fastening with constant cutting circle. Profiling blades with lateral set-off. Blades made from special steel and high speed steel.*

*max. profile depth 17 mm*



Art.-Nr./Item no. 3500

### Anwendung:

Vorwiegend zum Profilieren von Weich- und Harthölzern (Vollholz unverleimt).

**Profilmesser mit den jeweils zugeordneten Abweiserplatten sind stets paarweise einzusetzen.**

Abb. der lieferbaren Profile siehe folgende Seiten.

### Application:

*Preferably for soft- and hard-textured wood (unglued solid wood).*

**Profiling blades and the corresponding deflector plates to be used in pairs.**

*For illustrations of the available profiles, see separate list.*



Art.-Nr./Item no. 3510

Artikel-Nr. Item no.	Abmessung mm Dimensions mm D/D B/W d/b	Ausführung Quality	Z	n/min <sup>-1</sup>	EURO Stck./pce
3500	93 x 40 x 30	Stahl/Steel	2	5800 – 9000	92,00
3502	100 x 40 x 30	Leichtmetall/Light metal	2	5800 – 9000	86,00
3503	120 x 40 x 30	Stahl/Steel	2	5100 – 7900	126,00
3504	120 x 40 x 30	Leichtmetall/Light metal	2	5100 – 7900	126,00

## UNIVERSAL-Werkzeug-Sätze kompl.

best. aus Holzkassette, gefüllt mit: 1 Messerkopf mit Falzmesser bestückt sowie jeweils paarweise Profilmesser und Abweiser entsprechend nachstehenden Satz-Vorschlägen

(\* bei Bestellung bitte angeben ob der Solokopf in Stahl- oder Leichtmetall-Ausführung geliefert werden soll.)

## UNIVERSAL tool sets, complete

*Consisting of wooden box containing 1 head equipped with rabbeting blade as well as profiling blades and deflectors (in pairs) as propped below*

*(\* When ordering, please quote whether the "Solokopf" head shall be sublied in steel or in light metal.)*

Artikel-Nr. Item no.	Abmessung mm Dimensions mm D/D B/W d/b	Ausführung Quality	EURO Stck./pce
3506	100 x 40 x 30*	UNI-SET m. 6 Profilen Nr. 1, 5, 19, 20, 26, 36/UNI-SET with 6 profiles no. 1, 5, 19, 20, 26, 36	189,00
3507	100 x 40 x 30*	UNI-SET m. 6 Profilen Nr. 1 – 6/UNI-SET with 6 profiles no. 1 – 6	189,00
3510	100 x 40 x 30*	UNI-SET m. 10 Profilen Nr. 1 – 10/UNI-SET with 10 profiles no. 1 – 10	285,50
3520	100 x 40 x 30*	UNI-SET m. 20 Profilen Nr. 1 – 20/UNI-SET with 20 profiles no. 1 – 20	563,00
3530	100 x 40 x 30*	UNI-SET m. 30 Profilen Nr. 1 – 30/UNI-SET with 30 profiles no. 1 – 30	791,00
3551		Holzkassette für 6 Profilsätze, leer/Wooden box for 6 profile sets, empty	27,00
3552		Holzkassette für 12 Profilsätze, leer/Wooden box for 12 profile sets, empty	28,00
3555		Holzkassette für 24 Profilsätze, leer/Wooden box for 24 profile sets, empty	34,00

## Profilmesser und Abweiser (Abgabe aussch. paarweise) Profiling blades and deflectors (only in pairs)

Artikel-Nr. Item no.	Bezeichnung Description	Profil-Nr. Profil no.	EURO Stck./pce
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### SP-Stahl-Ausführung/Special steel design

3600 – 36135	UNI-Profilmesser 40 x 4 mm/Uni profiling blade 40 x 4 mm	0 – 135	7,30
36136 – 36177	UNI-Profilmesser 40 x 4 mm/Uni profiling blade 40 x 4 mm	136 – 177	9,70

### HS-Ausführung/High speed steel design

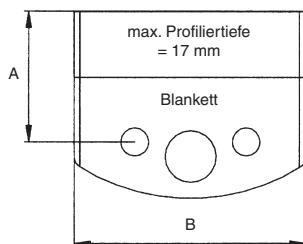
36300 – 36393	UNI-Profilmesser 40 x 4 mm/Uni profiling blade 40 x 4 mm	0 – 93	25,50
36394 – 36397	UNI-Profilmesser 40 x 4 mm – Konterprofile 1 – 4/Uni counter profile 1 – 4 – 40 x 4 mm	94 – 97	34,40
36398 – 36400	UNI-Profilmesser 40 x 4 mm – Abplattprofil/Uni counter flattening blade 40 x 4 mm	98 – 100	34,40
36401 – 36435	UNI-Profilmesser 40 x 4 mm/Uni profiling blade 40 x 4 mm	101 – 135	25,50
36436 – 36477	UNI-Profilmesser 40 x 4 mm/Uni profiling blade 40 x 4 mm	136 – 177	34,40

### Abweiser/Deflectors

3700 – 37135	Abweiser 38 mm/Deflectors 38 mm	0 – 135	4,90
37136 – 37177	Abweiser 38 mm/Deflectors 38 mm	136 – 177	8,10

## Blanketts für UNI-Profilmesser Blanks for UNI-profiling blades

Artikel-Nr. Item no.	Bezeichnung Description	A mm	B mm	EURO Stck./pce
36900	Blankett 40 x 4 mm – HS/Blank 40 x 4 mm high-speed steel	32,5	40	13,00
36901	Blankett 40 x 4 mm – SP/Blank 40 x 4 mm special steel	32,5	40	6,40
37999	Blankett 38 x 4 mm – Abweiser/Blank 38 x 4 mm – deflector	31,5	38	6,30



- Sonderprofile nach Zeichnung oder Holzmuster – auf Anfrage!
- *Special profiles to drawing or sample upon request!*
- Sonderprofil – Preisgruppen siehe Seite 6.30
- *Price categories applicable to special profiles: please see page 6.30*
- Schärpreise für Standard- und Sonderprofile siehe Seite 6.31
- *Price of sharpening/standard and special profiles: please see page 6.31*
- Abgabe der Standard- und Sonderprofile immer satzweise
- *All standard and special profiles only available in pairs*

### NEU

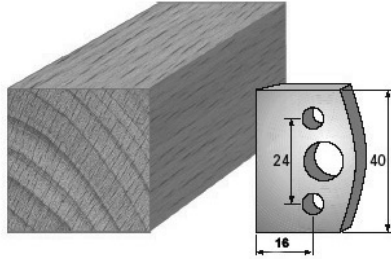
Alle Standard-Profile und Sonder-Profile  
40 + 50 mm ab sofort auch in  
**HARTMETALL (HW)-Qualität**  
als MULTI-PROFIL-System lieferbar!

Preise und Details siehe Seiten 6.17 + 6.18

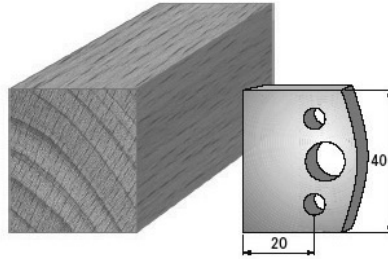
### NEW

All standard-profiles and special-profiles  
40 + 50 mm also available as  
MULTI-PROFIL-System in  
**TUNGSTEN-CARBIDE (TC)-quality**

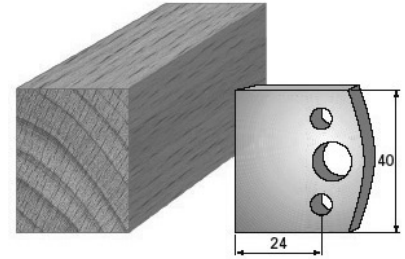
Prices and details  
please see pages 6.17 + 6.18



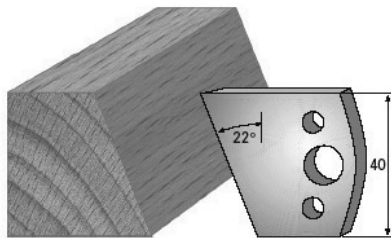
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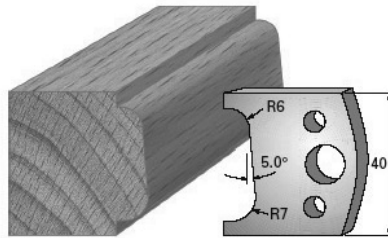
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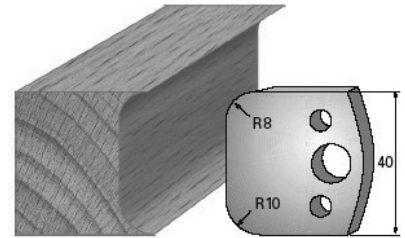
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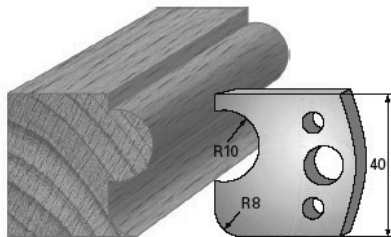
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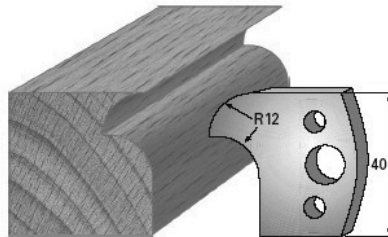
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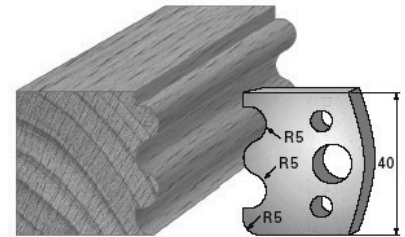
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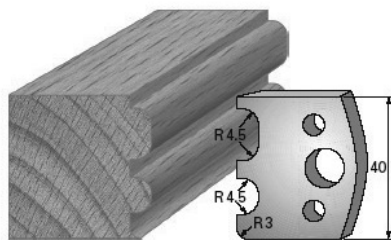
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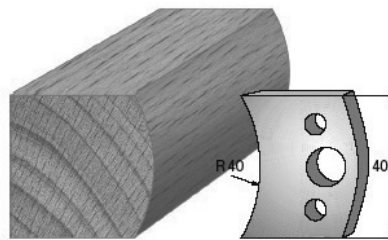
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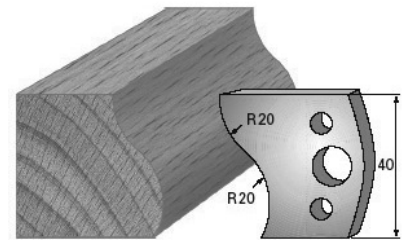
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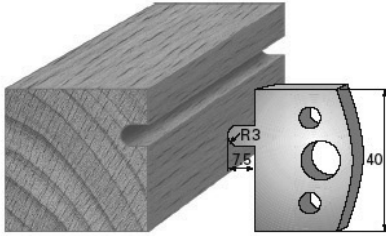
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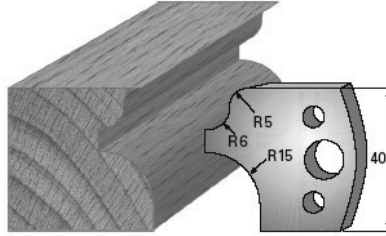
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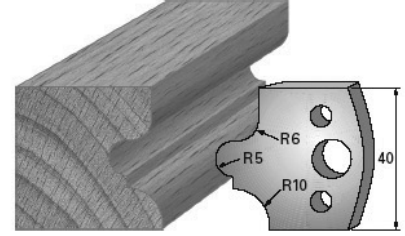
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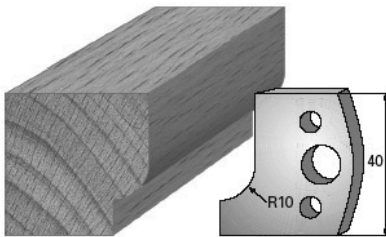
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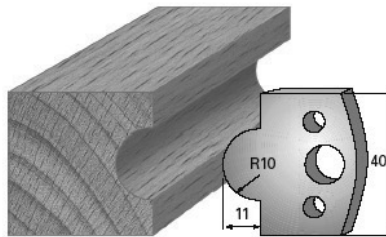
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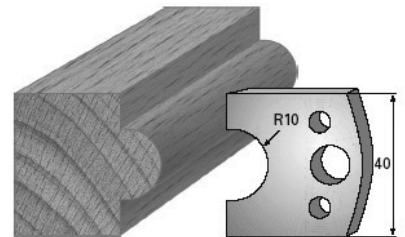
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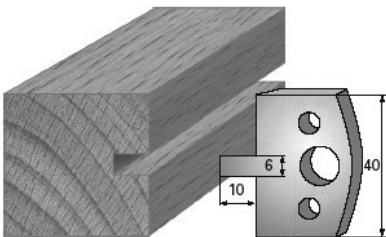
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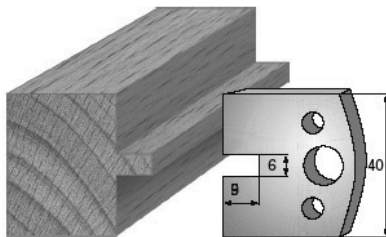
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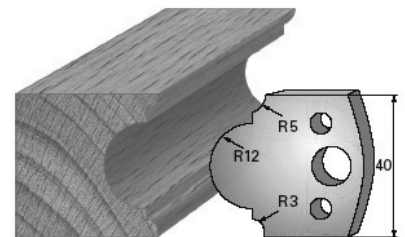
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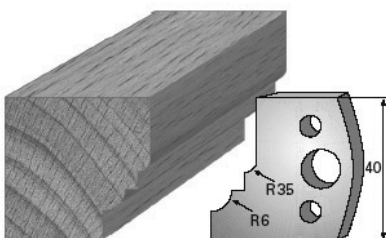
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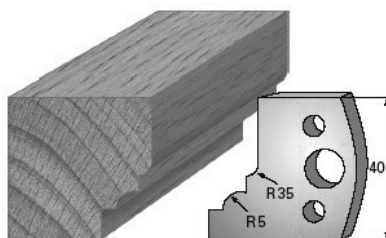
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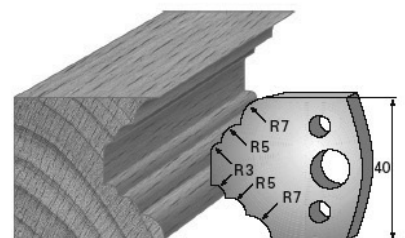
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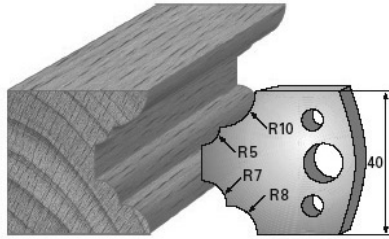
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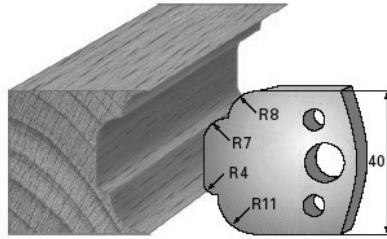
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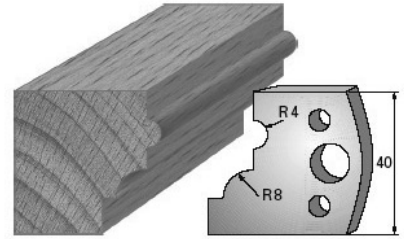
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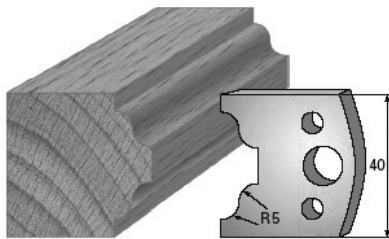
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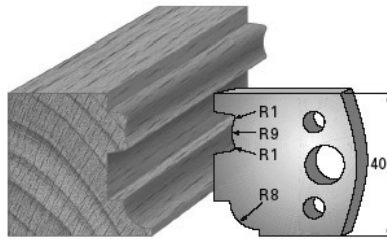
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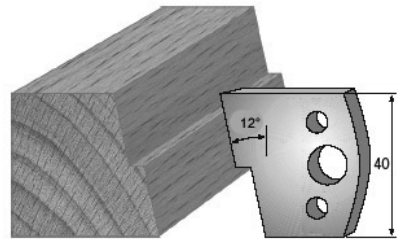
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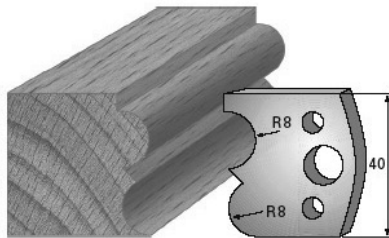
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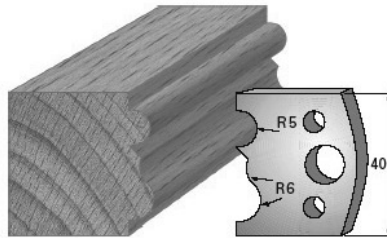
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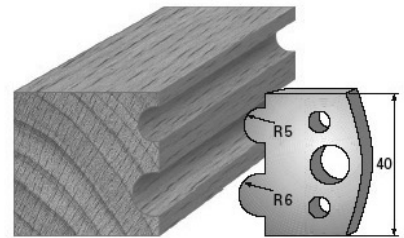
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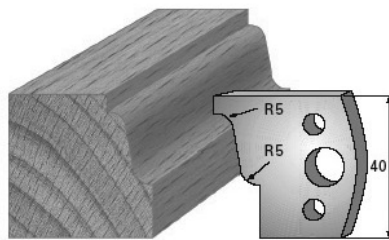
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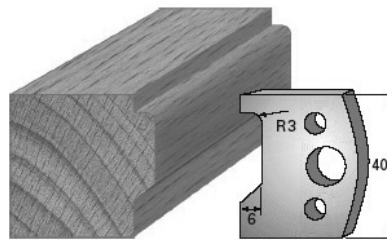
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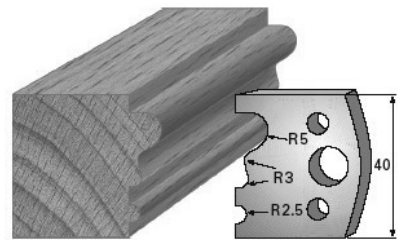
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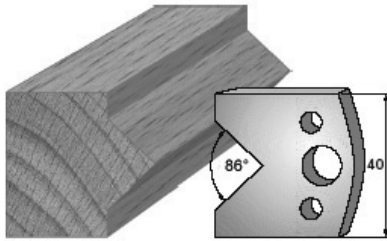
SP-Messer/Blade = Art.-Nr./Item no. 3631  
 HS-Messer/Blade = Art.-Nr./Item no. 36331  
 Abweiser/Deflector = Art.-Nr./Item no. 3731



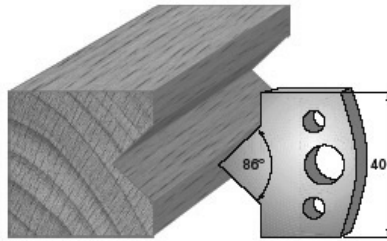
SP-Messer/Blade = Art.-Nr./Item no. 3632  
 HS-Messer/Blade = Art.-Nr./Item no. 36332  
 Abweiser/Deflector = Art.-Nr./Item no. 3732



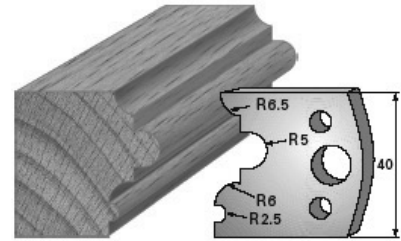
SP-Messer/Blade = Art.-Nr./Item no. 3633  
 HS-Messer/Blade = Art.-Nr./Item no. 36333  
 Abweiser/Deflector = Art.-Nr./Item no. 3733



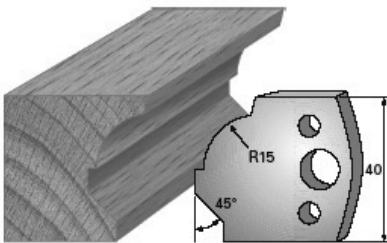
SP-Messer/Blade = Art.-Nr./Item no. 3634  
HS-Messer/Blade = Art.-Nr./Item no. 36334  
Abweiser/Deflector = Art.-Nr./Item no. 3734



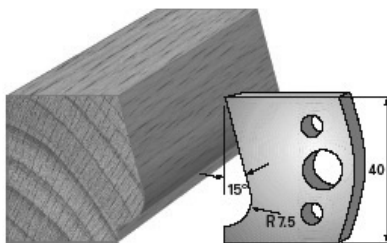
SP-Messer/Blade = Art.-Nr./Item no. 3635  
HS-Messer/Blade = Art.-Nr./Item no. 36335  
Abweiser/Deflector = Art.-Nr./Item no. 3735



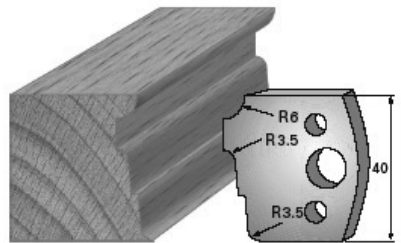
SP-Messer/Blade = Art.-Nr./Item no. 3636  
HS-Messer/Blade = Art.-Nr./Item no. 36336  
Abweiser/Deflector = Art.-Nr./Item no. 3736



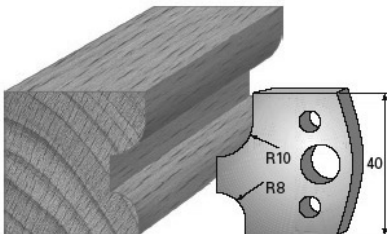
SP-Messer/Blade = Art.-Nr./Item no. 3637  
HS-Messer/Blade = Art.-Nr./Item no. 36337  
Abweiser/Deflector = Art.-Nr./Item no. 3737



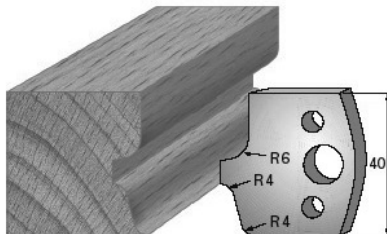
SP-Messer/Blade = Art.-Nr./Item no. 3638  
HS-Messer/Blade = Art.-Nr./Item no. 36338  
Abweiser/Deflector = Art.-Nr./Item no. 3738



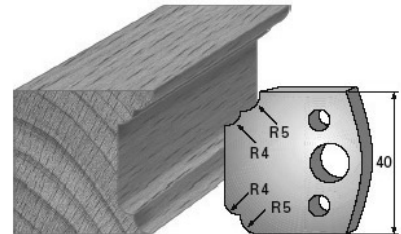
SP-Messer/Blade = Art.-Nr./Item no. 3639  
HS-Messer/Blade = Art.-Nr./Item no. 36339  
Abweiser/Deflector = Art.-Nr./Item no. 3739



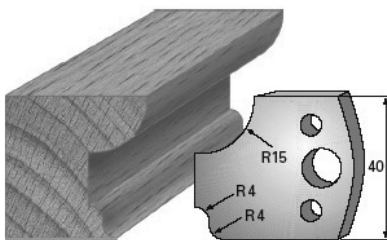
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HS-Messer/Blade = Art.-Nr./Item no. 36340  
Abweiser/Deflector = Art.-Nr./Item no. 3740



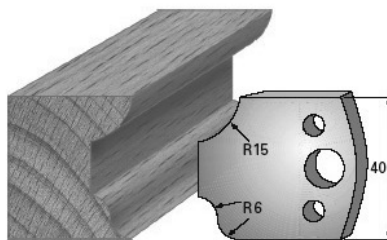
SP-Messer/Blade = Art.-Nr./Item no. 3641  
HS-Messer/Blade = Art.-Nr./Item no. 36341  
Abweiser/Deflector = Art.-Nr./Item no. 3741



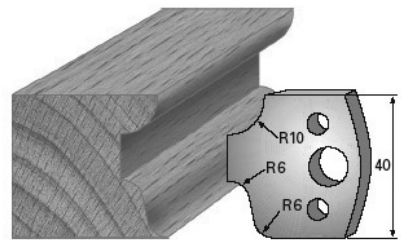
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HS-Messer/Blade = Art.-Nr./Item no. 36342  
Abweiser/Deflector = Art.-Nr./Item no. 3742



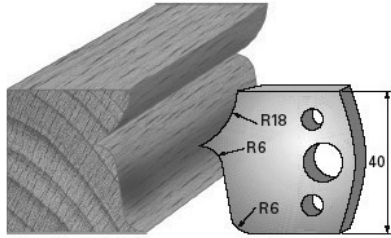
SP-Messer/Blade = Art.-Nr./Item no. 3643  
HS-Messer/Blade = Art.-Nr./Item no. 36343  
Abweiser/Deflector = Art.-Nr./Item no. 3743



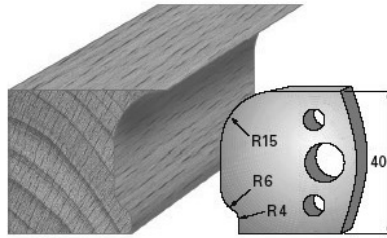
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HS-Messer/Blade = Art.-Nr./Item no. 36344  
Abweiser/Deflector = Art.-Nr./Item no. 3744



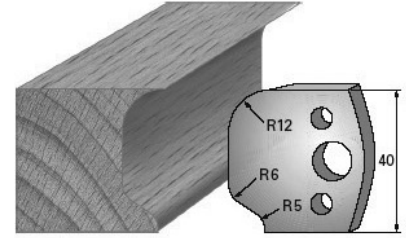
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HS-Messer/Blade = Art.-Nr./Item no. 36345  
Abweiser/Deflector = Art.-Nr./Item no. 3745



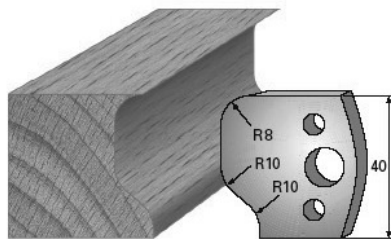
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 Abweiser/Deflector = Art.-Nr./Item no. 3746



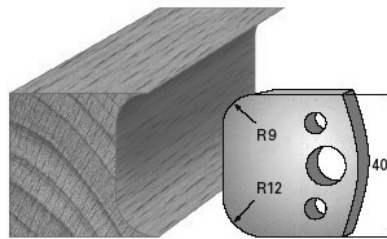
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 Abweiser/Deflector = Art.-Nr./Item no. 3747



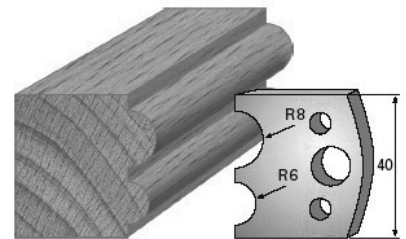
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 Abweiser/Deflector = Art.-Nr./Item no. 3748



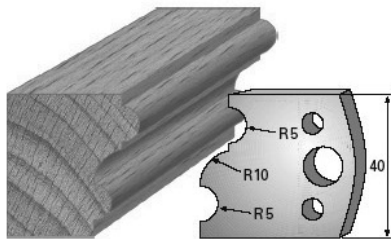
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 Abweiser/Deflector = Art.-Nr./Item no. 3749



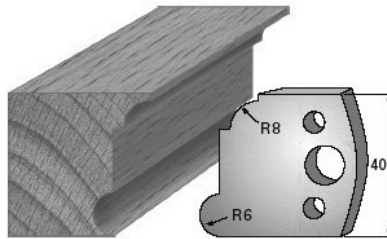
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 HS-Messer/Blade = Art.-Nr./Item no. 36350  
 Abweiser/Deflector = Art.-Nr./Item no. 3750



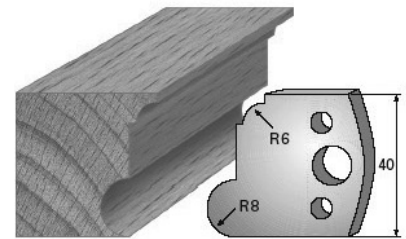
SP-Messer/Blade = Art.-Nr./Item no. 3651  
 HS-Messer/Blade = Art.-Nr./Item no. 36351  
 Abweiser/Deflector = Art.-Nr./Item no. 3751



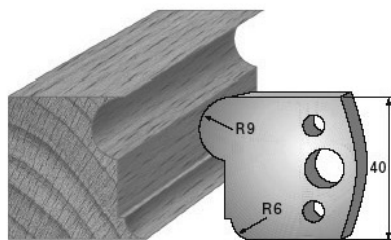
SP-Messer/Blade = Art.-Nr./Item no. 3652  
 HS-Messer/Blade = Art.-Nr./Item no. 36352  
 Abweiser/Deflector = Art.-Nr./Item no. 3752



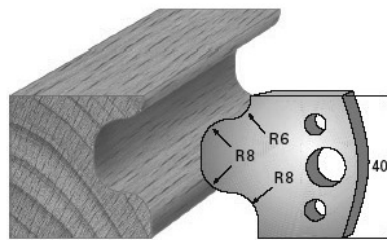
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 HS-Messer/Blade = Art.-Nr./Item no. 36353  
 Abweiser/Deflector = Art.-Nr./Item no. 3753



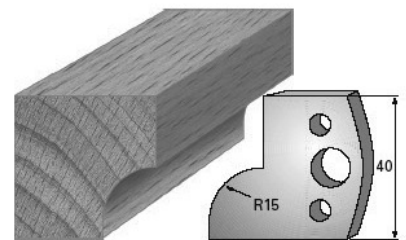
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 HS-Messer/Blade = Art.-Nr./Item no. 36354  
 Abweiser/Deflector = Art.-Nr./Item no. 3754



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 HS-Messer/Blade = Art.-Nr./Item no. 36355  
 Abweiser/Deflector = Art.-Nr./Item no. 3755

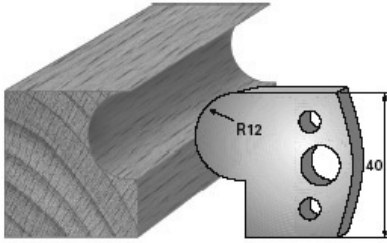


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 HS-Messer/Blade = Art.-Nr./Item no. 36356  
 Abweiser/Deflector = Art.-Nr./Item no. 3756

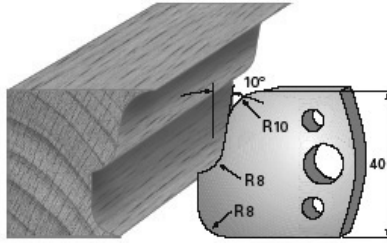


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 Abweiser/Deflector = Art.-Nr./Item no. 3757

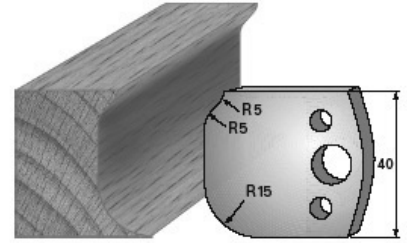




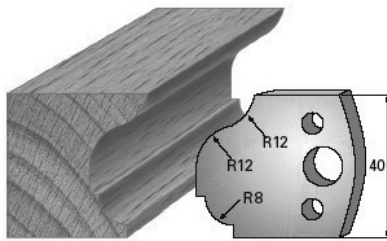
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HS-Messer/Blade = Art.-Nr./Item no. 36358  
Abweiser/Deflector = Art.-Nr./Item no. 3758



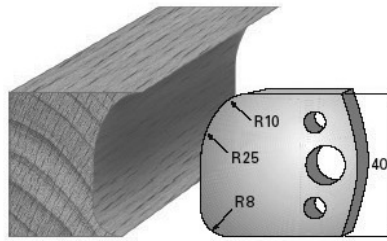
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Abweiser/Deflector = Art.-Nr./Item no. 3759



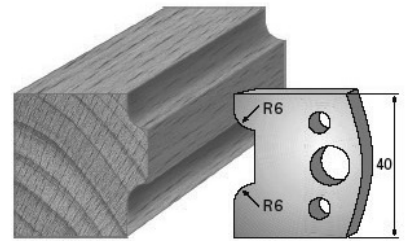
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Abweiser/Deflector = Art.-Nr./Item no. 3760



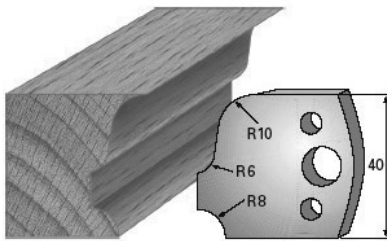
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HS-Messer/Blade = Art.-Nr./Item no. 36361  
Abweiser/Deflector = Art.-Nr./Item no. 3761



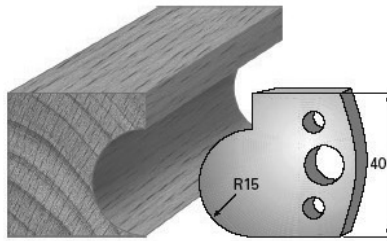
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HS-Messer/Blade = Art.-Nr./Item no. 36362  
Abweiser/Deflector = Art.-Nr./Item no. 3762



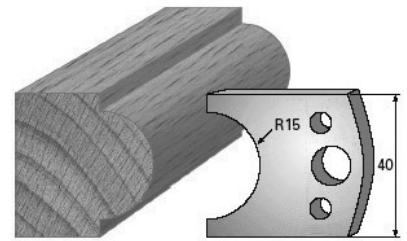
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HS-Messer/Blade = Art.-Nr./Item no. 36363  
Abweiser/Deflector = Art.-Nr./Item no. 3763



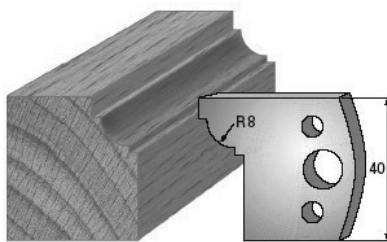
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Abweiser/Deflector = Art.-Nr./Item no. 3764



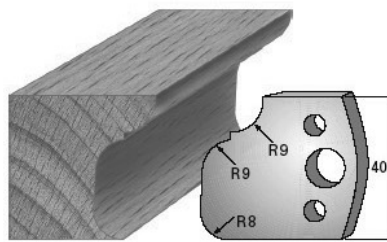
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Abweiser/Deflector = Art.-Nr./Item no. 3765



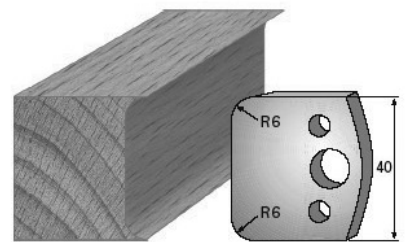
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Abweiser/Deflector = Art.-Nr./Item no. 3766



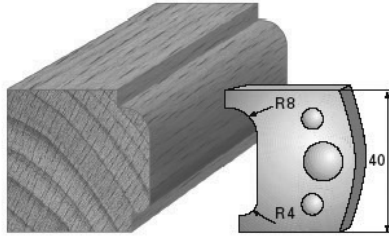
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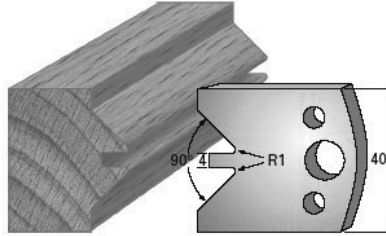
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HS-Messer/Blade = Art.-Nr./Item no. 36368  
Abweiser/Deflector = Art.-Nr./Item no. 3768



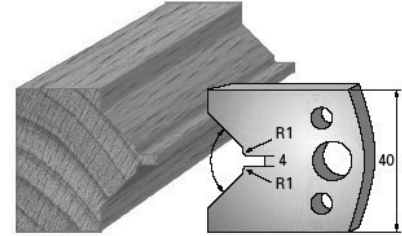
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Abweiser/Deflector = Art.-Nr./Item no. 3769



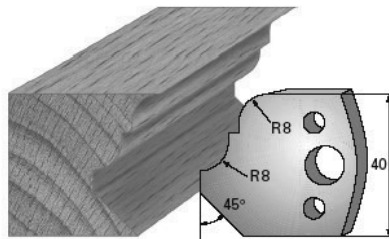
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Abweiser/Deflector = Art.-Nr./Item no. 3770



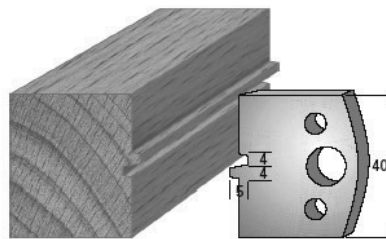
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Abweiser/Deflector = Art.-Nr./Item no. 3771



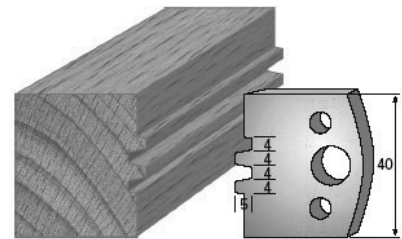
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Abweiser/Deflector = Art.-Nr./Item no. 3772



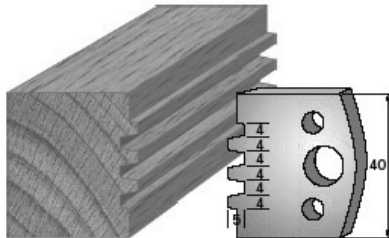
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Abweiser/Deflector = Art.-Nr./Item no. 3773



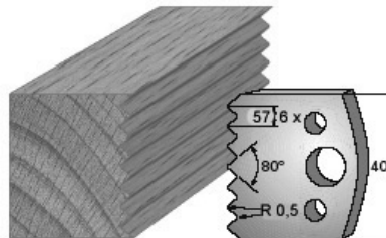
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Abweiser/Deflector = Art.-Nr./Item no. 3774



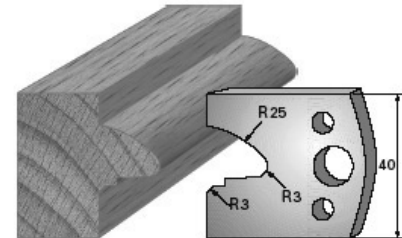
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Abweiser/Deflector = Art.-Nr./Item no. 3775



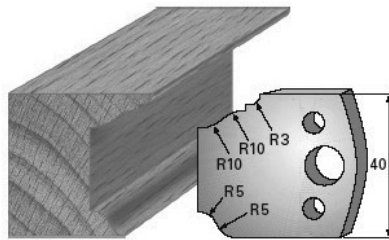
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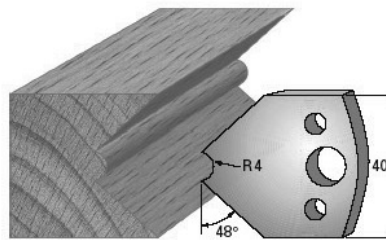
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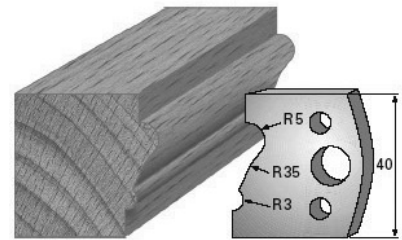
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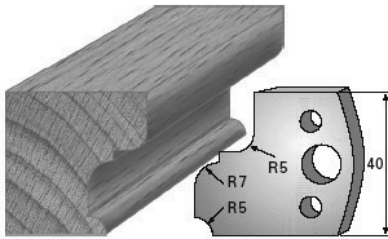
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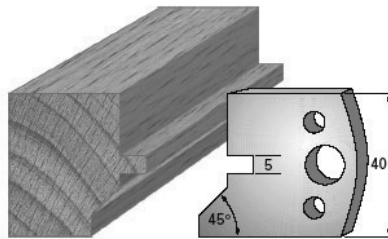
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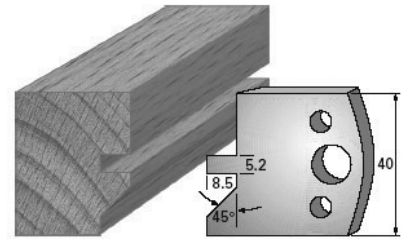
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Abweiser/Deflector = Art.-Nr./Item no. 3781



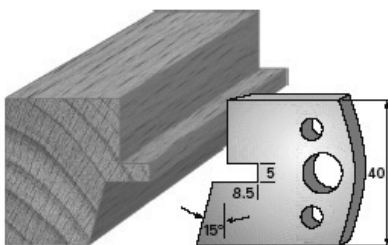
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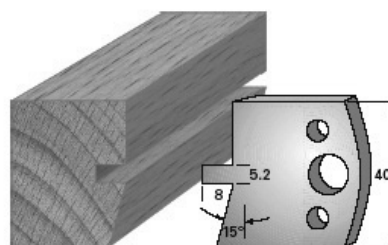
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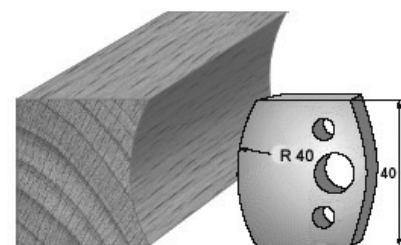
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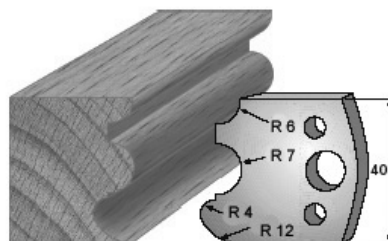
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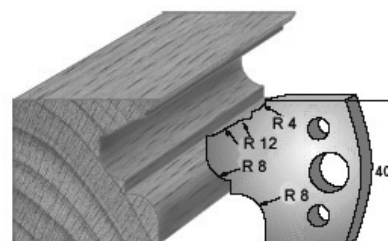
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Abweiser/Deflector = Art.-Nr./Item no. 3786



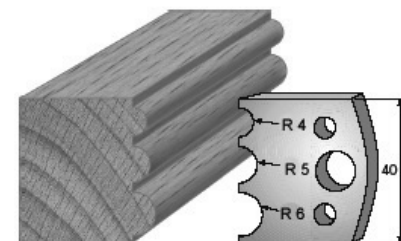
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Abweiser/Deflector = Art.-Nr./Item no. 3787



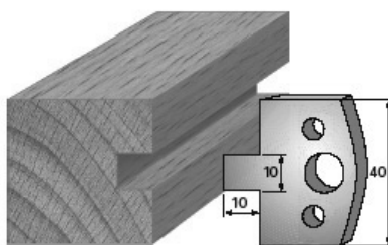
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Abweiser/Deflector = Art.-Nr./Item no. 3788



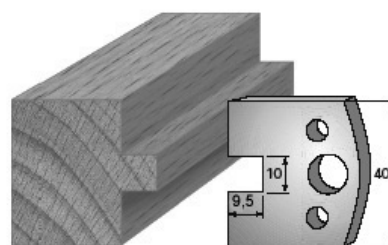
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Abweiser/Deflector = Art.-Nr./Item no. 3789



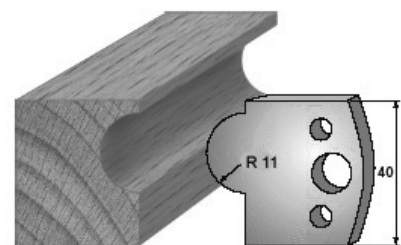
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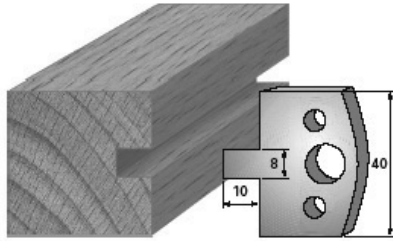
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Abweiser/Deflector = Art.-Nr./Item no. 3791



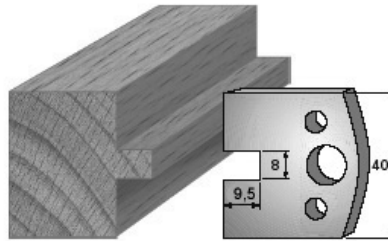
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Abweiser/Deflector = Art.-Nr./Item no. 3792



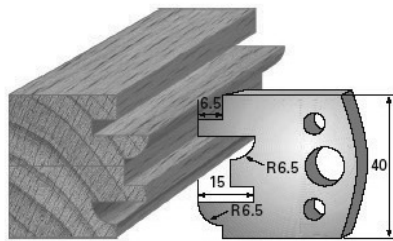
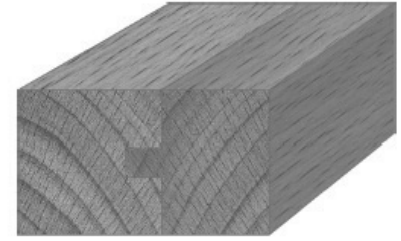
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Abweiser/Deflector = Art.-Nr./Item no. 3793



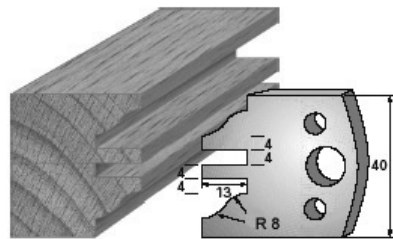
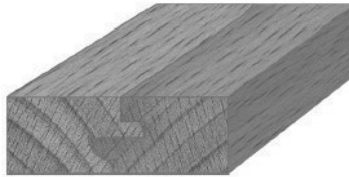
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Abweiser/Deflector = Art.-Nr./Item no. 3794



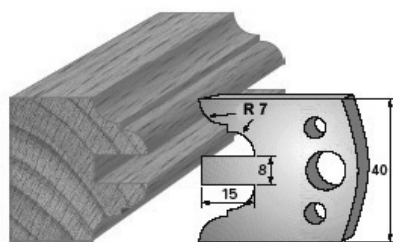
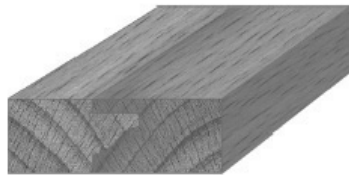
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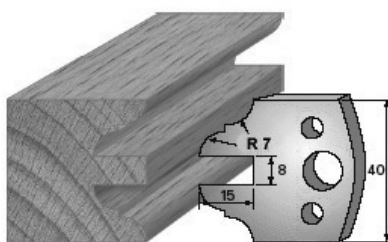
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Abweiser/Deflector = Art.-Nr./Item no. 3796



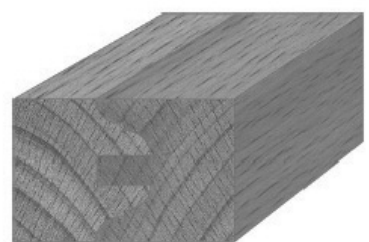
SP-Messer/Blade = Art.-Nr./Item no. 3697 - Konter 2  
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Abweiser/Deflector = Art.-Nr./Item no. 3797

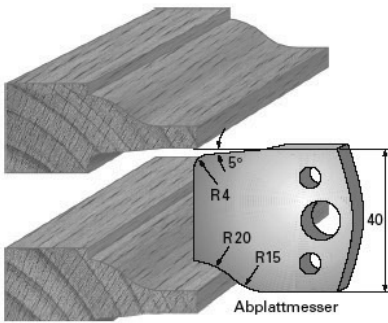


SP-Messer/Blade = Art.-Nr./Item no. 3698 - Konter 3  
HS-Messer/Blade = Art.-Nr./Item no. 36398  
Abweiser/Deflector = Art.-Nr./Item no. 3798



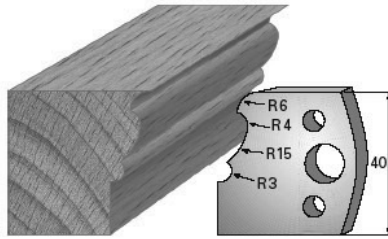
SP-Messer/Blade = Art.-Nr./Item no. 3699 - Konter 4  
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Abweiser/Deflector = Art.-Nr./Item no. 3799



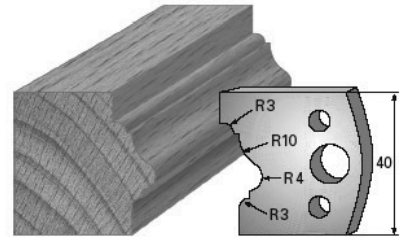


Abplattmesser

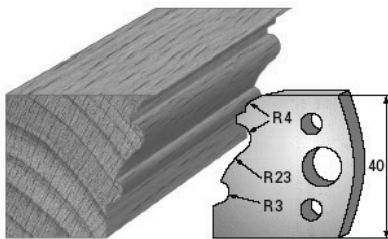
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Abweiser/Deflector = Art.-Nr./Item no. 37100



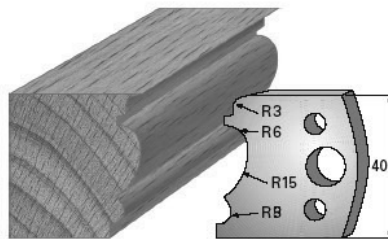
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Abweiser/Deflector = Art.-Nr./Item no. 37101



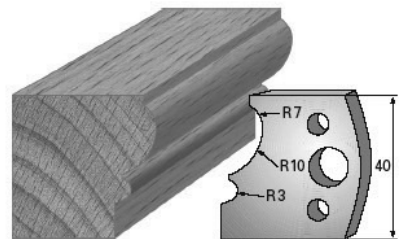
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Abweiser/Deflector = Art.-Nr./Item no. 37102



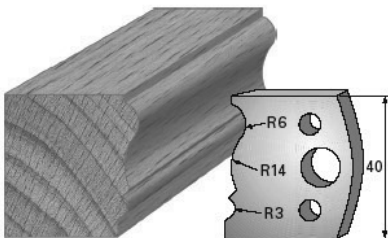
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Abweiser/Deflector = Art.-Nr./Item no. 37103



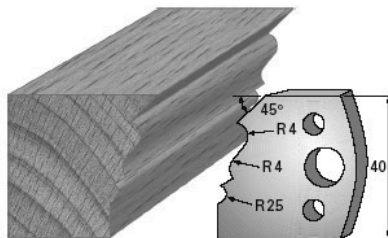
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Abweiser/Deflector = Art.-Nr./Item no. 37104



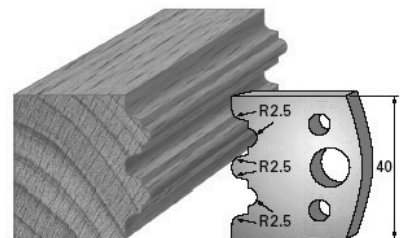
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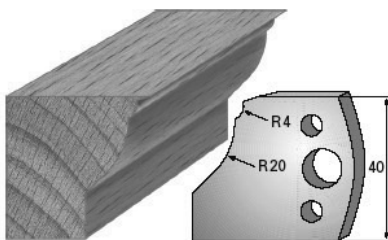
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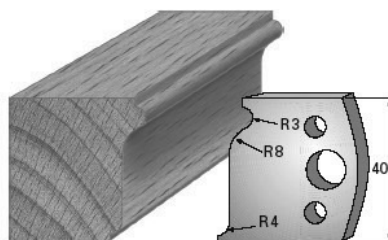
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Abweiser/Deflector = Art.-Nr./Item no. 37107



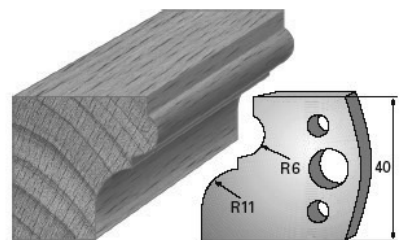
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Abweiser/Deflector = Art.-Nr./Item no. 37108



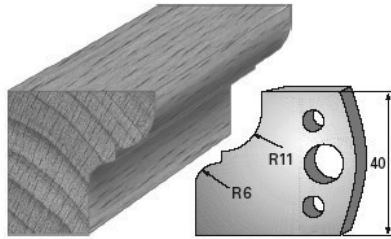
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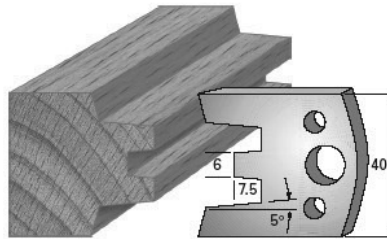
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HS-Messer/Blade = Art.-Nr./Item no. 36410  
Abweiser/Deflector = Art.-Nr./Item no. 37110



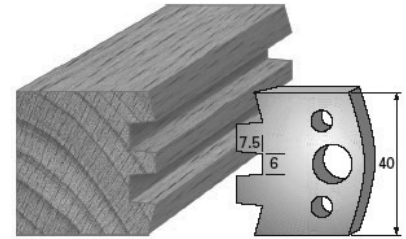
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Abweiser/Deflector = Art.-Nr./Item no. 37111



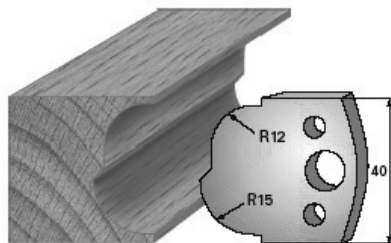
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Abweiser/Deflector = Art.-Nr./Item no. 37112



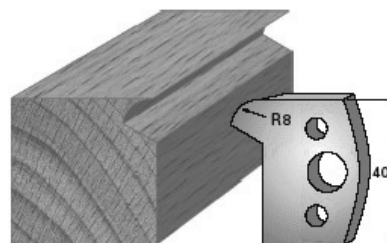
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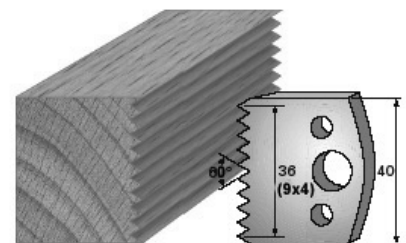
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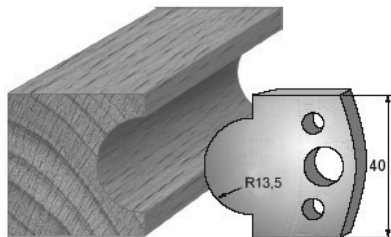
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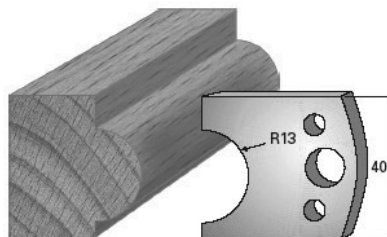
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Abweiser/Deflector = Art.-Nr./Item no. 37116



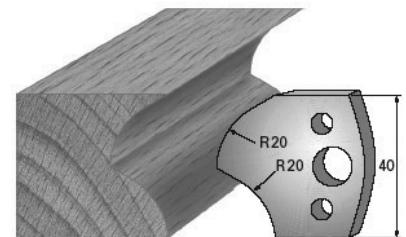
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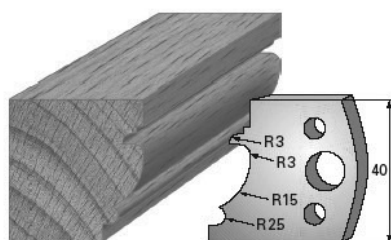
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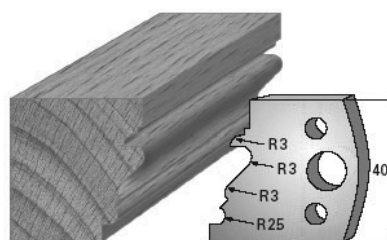
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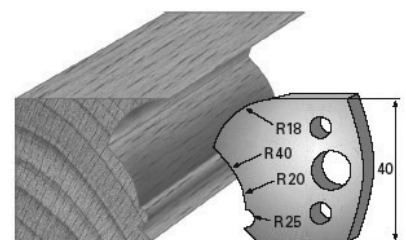
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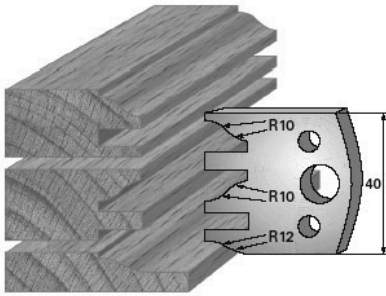
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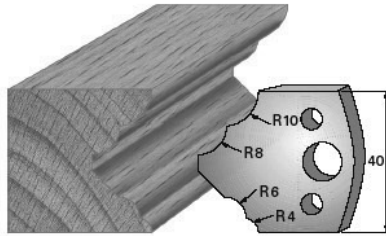
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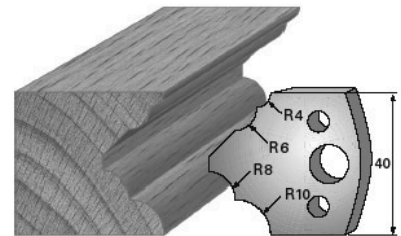
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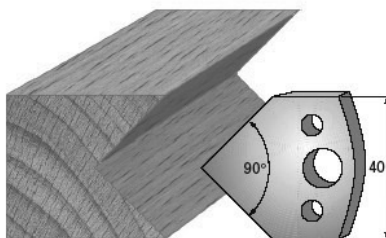
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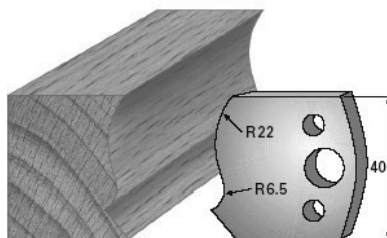
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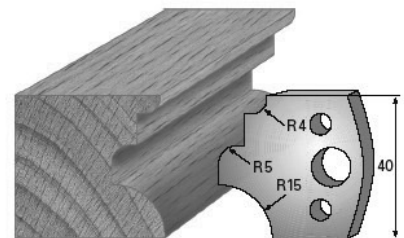
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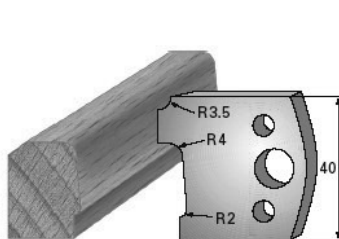
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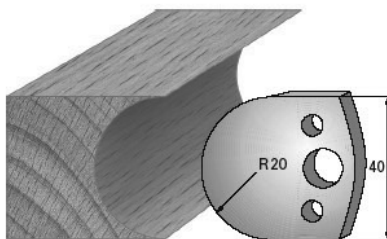
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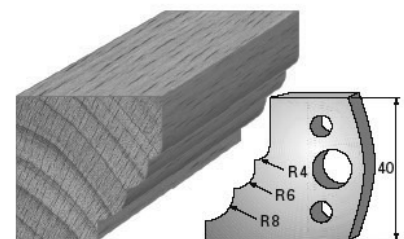
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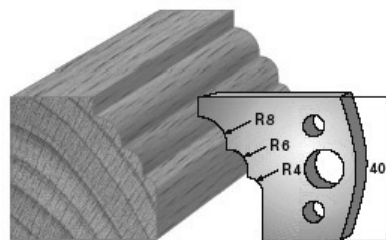
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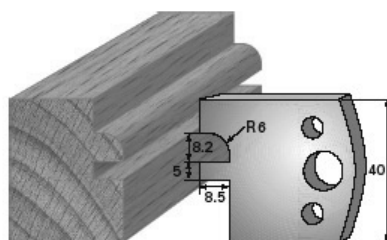
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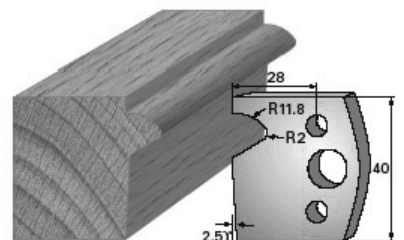
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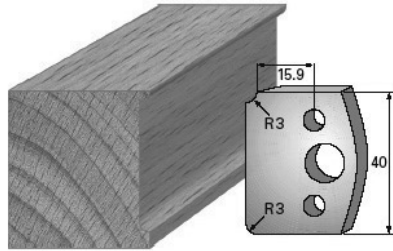
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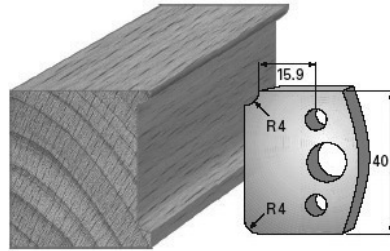
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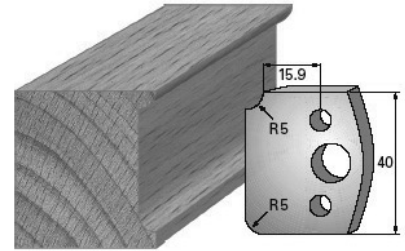
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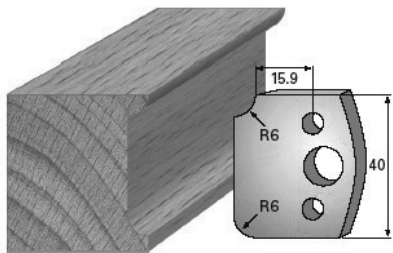
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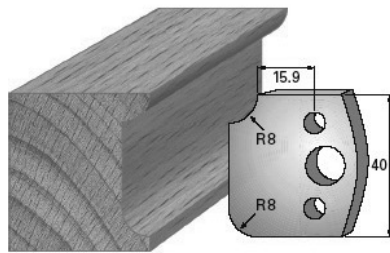
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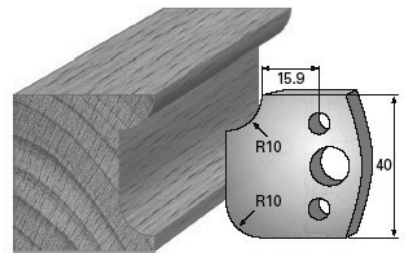
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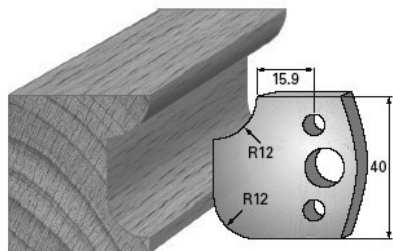
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Abweiser/Deflector = Art.-Nr./Item no. 37173



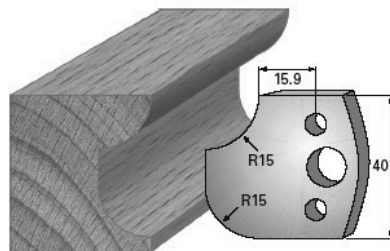
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SP-Messer/Blade = Art.-Nr./Item no. 36175  
HS-Messer/Blade = Art.-Nr./Item no. 36475  
Abweiser/Deflector = Art.-Nr./Item no. 37175



SP-Messer/Blade = Art.-Nr./Item no. 36176  
HS-Messer/Blade = Art.-Nr./Item no. 36476  
Abweiser/Deflector = Art.-Nr./Item no. 37176



SP-Messer/Blade = Art.-Nr./Item no. 36177  
HS-Messer/Blade = Art.-Nr./Item no. 36477  
Abweiser/Deflector = Art.-Nr./Item no. 37177



MULTI-PROFIL **System** 40 mm („EURO-System“-kompatibel)  
40 mm (compatible with EURO-system)

**NEU**



MAN

**Ausführung:**

Das **MULTI-PROFIL**-Messer-System besteht aus jeweils profilierter Trägerplatte + profilierter Schneidplatte (HW oder HS-Qualität) + profilierter Abweiserplatte.

Achtung: lt. BG-Vorschrift erfolgt Abgabe stets satzweise bzw. paarweise!!

Das System ist im eingebauten Zustand form- und kraftschlüssig, rückschlagarm, in Verbindung mit Abweiserplatten für Handvorschubarbeiten, ansonsten jedoch auch für mech. Vorschub und CNC-Einsatz geeignet.

Alle Schneidplatten sind grundsätzlich seitlich hinterschliften!

**Das Messer-System passt ohne Änderungen in alle handelsübliche UNI-Profil-Messerköpfe „Euro-System“!**

**Anwendung:**

Vorwiegend zum Profilieren von

- a) HS-Qualität = Weich und Harthölzern
- b) HW-Qualität = Abrasivstoffen wie Corian, MDF, Multiplex und anderen Verbundstoffen/Leimhölzern geeignet.

**Profilmesser; Trägerplatten und Abweiser sind stets paarweise einzusetzen.**

**Abbildungen der lieferbaren Profile siehe**

**BRÜCK-Katalog 2008**

**Produktgruppe 6; Seiten 6.4 - 6.16**

**Design:**

The **MULTI-PROFILING** system consists of a profiled blade holder + profiled blade (TC or HSS) each.

Attention: Blades and deflectors have to be used in pairs !!

This system has a form- and force-locked tension, reduced recoil, in combination with deflectors preferably for manual feed. Otherwise also usable for mec. feed and operation on CNC machines.

All blades have a laterally relief-ground.

**This system is usable for all customary UNIVERSAL cutter heads, "EURO-system", without any changes.**

**Application:**

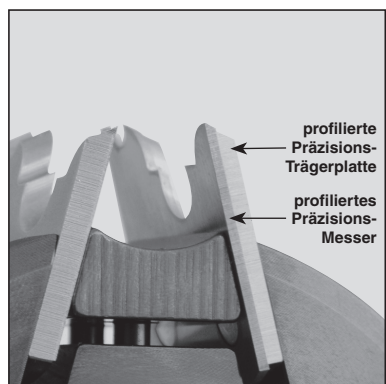
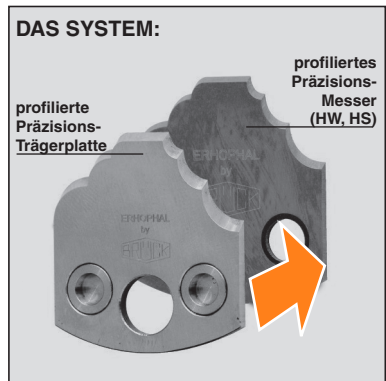
Mainly used for profiling

- a) HSS-quality = soft- and hard woods
- b) TC-quality = abrasive materials like Corian, MDF, Multiplex, other boards or glued woods.

**Profiling blades, blade holders and deflectors to be used in pairs.**

**Pictures of all available profiles are shown in our catalogue 2008**

**product group 6, page 6.4 - 6.16**



**Standardprofile/Standard Profiles**

Artikel-Nr. Item no.	Bezeichnung Description	Profil-Nr. profile no.	Netto/net EURO Stck./pce
35000HW – 35131HW	Profil-Messer <b>HW-Qualität</b> /profiling blade <b>TC-quality</b>	0 – 131	82,70
36000HS – 36131HS	Profil-Messer <b>HS-Qualität</b> /profiling blade <b>HSS-quality</b>	0 – 131	20,70
37000TP – 37131TP	Profil-Trägerplatten/profile blade holder	0 – 131	21,00
37000A – 37131A	Profil-Abweiser/profile deflector	0 – 131	4,80
35000HWS – 35131HWS	Kompl. <b>HW</b> -Profilmessersatz best. aus: 2 Messern, 2 Trägerplatten und 2 Abweisern Complete <b>TC</b> -profile blade set consists of: 2 blades, 2 blade holders and 2 deflectors	0 – 131	184,00
36000HSS – 36131HSS	Kompl. <b>HS</b> -Profilmessersatz wie vor Complete <b>HSS</b> -profiling blade set, like before	0 – 131	78,00
35000START – 35131START	STARTER-SET best. aus: je 2 <b>HW</b> + <b>HS</b> -Profilmessern, 2 Trägerplatten und 2 Abweisern STARTER-SET consists of: 2 <b>TC</b> + <b>HSS</b> -profiling blades, 2 blade holders and 2 deflectors each	0 – 131	203,50

**Sonderprofile/Special Profiles**

Profilgruppe profile category	Artikel-Nr./Item no. HW-Qualität/TC-quality	Netto/net EURO Stck./pce HW/TC	Artikel-Nr./Item no. HS-Qualität/HSS-quality	Netto/net EURO Stck./pce HS/HSS
A) kompl. Satz bestehend aus: jeweils 2 Messern, 2 Trägerplatten und 2 Abweisern A) complete set consists of: 2 blades, 2 blade holders and 2 deflectors each				
1	35001HWS-SO	224,00/Satz/set	36001HSS-SO	136,40/Satz/set
2	35002HWS-SO	236,00/Satz/set	36002HSS-SO	150,90/Satz/set
3	35003HWS-SO	255,00/Satz/set	36003HSS-SO	171,60/Satz/set
B) Nachbestellung pro Paar Ersatzmesser B) repeat order/price for one pair replacement blades				
1	35001HW-SO	169,00/Paar/pair	36001HS-SO	66,80/Paar/pair
2	35002HW-SO	174,00/Paar/pair	36002HS-SO	71,20/Paar/pair
3	35003HW-SO	185,00/Paar/pair	36003HS-SO	83,10/Paar/pair
HW-Messersatz-Blanketts (2x Messer & 2x Abweiser)	35900HWS	Auf Anfrage / on request		

MULTI-PROFIL System 50 mm („EURO-System“-kompatibel)  
50 mm (compatible with EURO-system)

**NEU**



## Standardprofile/Standard Profiles

Artikel-Nr. Item no.	Bezeichnung Description	Profil-Nr. profile no.	Netto/net EURO Stck./pce
38500HW – 38580HW	Profil-Messer <b>HW-Qualität</b> /profiling blade <b>TC-quality</b>	0 – 80	107,60
36500HS – 36580HS	Profil-Messer <b>HS-Qualität</b> /profiling blade <b>HSS-quality</b>	0 – 80	26,80
37500TP – 37580TP	Profil-Trägerplatten/profile blade holder	0 – 80	27,30
39000A – 39580A	Profil-Abweiser/profile deflector	0 – 80	5,70
38500HWS – 38580HWS	Kompl. <b>HW</b> -Profilmessersatz best. aus: 2 Messern, 2 Trägerplatten und 2 Abweisern <i>Complete TC-profile blade set consists of: 2 blades, 2 blade holders and 2 deflectors</i>	0 – 80	245,00
36500HSS – 36580HSS	Kompl. <b>HS</b> -Profilmessersatz wie vor <i>Complete HSS-profiling blade set, like before</i>	0 – 80	102,30
38500START – 38580START	STARTER-SET best. aus: je 2 <b>HW</b> + <b>HS</b> -Profilmessern, 2 Trägerplatten und 2 Abweisern <i>STARTER-SET consists of: 2 TC + HSS-profiling blades, 2 blade holders and 2 deflectors each</i>	0 – 80	271,00

## Sonderprofile/Special Profiles

Profilgruppe profile category	Artikel-Nr./Item no. HW-Qualität/TC-quality	Netto/net EURO Stck./pce HW/TC	Artikel-Nr./Item no. HS-Qualität/HSS-quality	Netto/net EURO Stck./pce HS/HSS
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A) kompl. Satz bestehend aus: jeweils 2 Messern, 2 Trägerplatten und 2 Abweisern  
A) complete set consists of: 2 blades, 2 blade holders and 2 deflectors each

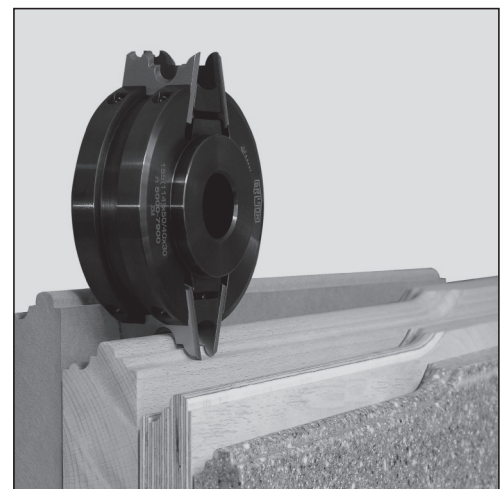
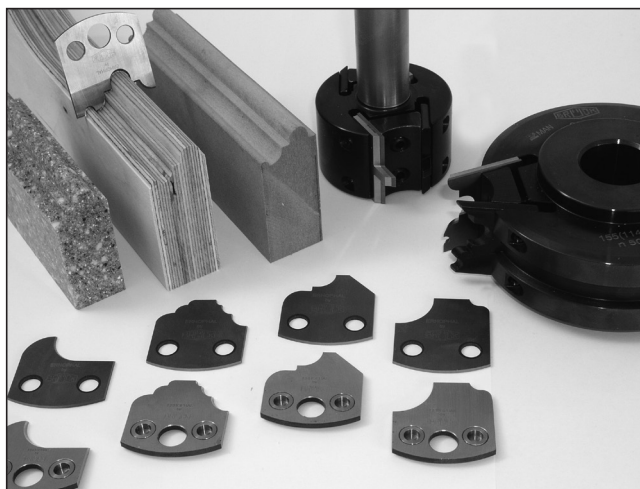
1	38501HWS-SO	286,00/Satz/set	36501HSS-SO	172,00/Satz/set
2	38502HWS-SO	305,00/Satz/set	36502HSS-SO	190,00/Satz/set
3	38503HWS-SO	327,00/Satz/set	36503HSS-SO	217,00/Satz/set

B) Nachbestellung pro Paar Ersatzmesser  
B) repeat order/price for one pair replacement blades

1	38501HW-SO	216,00/Paar/pair	36501HS-SO	86,00/Paar/pair
2	38502HW-SO	223,00/Paar/pair	36502HS-SO	90,00/Paar/pair
3	38503HW-SO	236,00/Paar/pair	36503HS-SO	105,00/Paar/pair

HW-Messersatz-Blanketts  
(2x Messer & 2x Abweiser)

Auf Anfrage/ on request



## UNIVERSAL-Profilmesserkopf Z 2

50 x 4 mm – EURO-System

### UNIVERSAL head for profiling blades Z 2

50 x 4 mm – EURO system



#### Ausführung:

Werkzeugkörper aus Stahl, spandickenbegrenzt, rückschlagarm, vorzugsweise für Handvorschubarbeiten. Formschlüssige Messer- und Abweiserbefestigung auf konstanten Flugkreis.

Profilmesser aus **SP-Stahl und HS-Stahl**, seitlich hinterschleifen lieferbar!

Grundwerkzeug wird mit 40 mm Falzmesser in SP-Stahl bestückt geliefert!

Max. Profiltiefe 17 mm

#### Design:

Universal head for profiling blades, chip-thickness limitation, reduced recoil, preferably for manual feed. Tool made from steel. Positive blade and deflector fastening with constant cutting circle.

Profiling blades with lateral set-off. Blades made from special steel and high-speed steel.

Basic tool incl. rabbeting blade in special steel.

max. profile depth 17 mm

#### Anwendung:

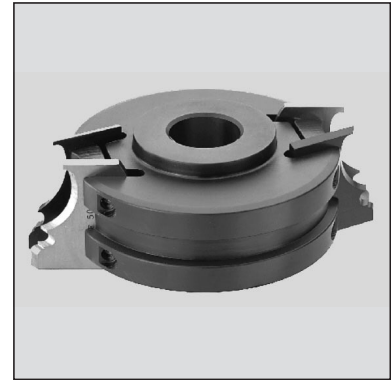
Vorwiegend zum Profilieren von Weich- und Harthölzern (Vollholz unverleimt).

**Profilmesser mit den jeweils passenden Abweisern sind stets paarweise einzusetzen.**

#### Application:

Preferably for soft- and hard-textured wood (unglued solid wood).

**Profiling blades and the corresponding deflector plates to be used in pairs.**



Art.-Nr./Item no. 3910

Abb. der lieferbaren Profile siehe folgende Seiten.

For illustrations of the available profiles, see separate list!

### NEU

Alle Standard-Profile und Sonder-Profile 40 + 50 mm ab sofort auch in

#### **HARTMETALL (HW)-Qualität**

als MULTI-PROFIL-System lieferbar!

Preise und Details siehe Seiten 6.17 + 6.18

### NEW

All standard-profiles and special-profiles 40 + 50 mm also available as MULTI-PROFIL-System in

#### **TUNGSTEN-CARBIDE (TC)-quality**

Prices and details please see pages 6.17 + 6.18

Artikel-Nr. Item no.	Abmessung mm Dimensions mm D/D B/W d/b	Z	Ausführung Quality	n/min <sup>-1</sup>	EURO Stck./pce
3910	114 x 40/50 x 30	2	Stahl/Steel	5100 – 7900	138,00
3911	114 x 40/50 x 40	2	Stahl/Steel	5100 – 7900	138,00

Neben den unten genannten Profilmessern 50 mm können alle UNI-Profilmesser 40 mm – EURO-System – eingesetzt werden.

Besides the profiling blades 50 mm listed below, any UNI profiling blade 40 mm – EURO system – can be used

### Profilmesser und Abweiser (Abgabe ausschl. paarweise) Profiling blades and deflectors (only in pairs)

Artikel-Nr. Item no.	Bezeichnung Description	Profil-Nr. Profile	EURO Stck./pce
38500 – 38519	UNI-Profilmesser 50 x 4 mm SP-Stahl/UNI Profiling blade 50 x 4 mm special steel	500 – 519	14,70
38520 – 38524	UNI-Profilmesser 50 x 4 mm SP-Stahl/UNI Profiling blade 50 x 4 mm special steel	520 – 524	23,20
38541 – 38580	UNI-Profilmesser 50 x 4 mm SP-Stahl/UNI Profiling blade 50 x 4 mm special steel	541 – 580	14,70
36500 – 36580	UNI-Profilmesser 50 x 4 mm HS-Stahl/UNI Profiling blade 50 x 4 mm HS	500 – 580	32,40
39500 – 39580	Abweiser 48 mm/Deflector 48 mm	500 – 580	12,90
36903	Blankett 50 x 4 mm – HS/Blank 50 x 4 mm – HS		23,70
37306	Blankett 48 x 4 mm – Abweiser/Deflector 48 x 4 mm		12,90

## UNI-Profil- und Falzmesserkopf Z 2

mit Vorschneider u. HW-WP-Bestückung 40 x 12 x 1,5 mm

### Universal profiling- and rebating head Z 2

with TC-roughing tooth and TC-reversible blades 40 x 12 x 1,5 mm



#### Ausführung:

Werkzeugkörper aus hochfestem Leichtmetall mit Eloxalbeschichtung bei **3590**, Werkzeugkörper aus Stahl bei **3912** (f. 40/50 mm UNI-Profilmesser) spandickenbegrenzt, rückschlagarm, vorzugsweise für Handvorschubarbeiten.

Bestückt mit Messerhalter f. HW-WP, HW-WP 40 x 12 x 1,5 mm, Abweiser und HW-Vorschneider 14 x 14 x 2,0 mm

**Ansonsten sind alle UNI-Profilmesser 40 x 4 mm und 50 x 4 mm (EURO-System) einsetzbar!**

(s.Katalog PG 6 – Seiten 6.4 – 6.21)

#### Design:

**3590:** Tool made from light metal with high tensile strength, anodised coated. **3912** (for 40/50 mm Uni-profiling blades). Body made from steel, chip thickness limitation, reduced recoil, preferably for manual feed.

Fit with blade holder for TC-reversible blades 40 x 12 x 1,5 mm, deflector and TC-roughing tooth 14 x 14 x 2,0 mm

**Otherwise all UNI-profiling blades 40 x 4 mm and 50 x 4 mm (EURO-system) are usable!**

(see catalogue PG 6 – page 6.4 – 6.21)



Art.-Nr./Item no. 3912

#### Anwendung:

Zum Falzen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivhölzern. Die Profilmesser 40 x 4 bzw. 50 x 4 mm und Abweiser sind stets profiltgleich paarweise einzusetzen.

#### Application:

For rebating boards with or without veneer or plastic coating, modified and high-density wood, glued solid wood and also for profiling solid woods. The profiling blades 40 x 4 mm and 50 x 4 mm and deflectors have to be used in pairs.

Artikel-Nr. Item no.	Bezeichnung Description	Abmessungen in mm Dimensions in mm	Schneiden Cutting	n/min-1	EURO Stck./pce
3590	UNI-Profil- und Falzmesserkopf kpl. m. HW-Vorschneider u. HW-WP UNI-profiling- and rebating cutter head with TC-roughing tooth and TC-reversible blades	98 x 40 x 30	Z2/V2	5800-9000	171,00
3912	UNI-Profil- und Falzmesserkopf kpl. m. HW-Vorschneider u. HW-WP UNI-profiling- and rebating cutter head with TC-roughing tooth and TC-reversible blades	117 x 40/50 x 30	Z2/V2	5000-7900	205,00

## Ersatz-Wendeplatten für UNI-Profil- und Falzmesserkopf 3590/3912

### Replacement parts for UNI-profiling- and rebating cutter head 3590/3912

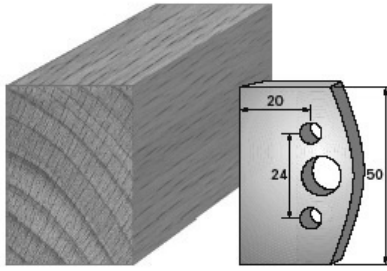
Artikel-Nr. Item no.	Bezeichnung Description	EURO Stck./pce
01040012	HW-Wendeplatte 40 x 12 x 1,5 mm TC-reversible blade 40 x 12 x 1,5 mm	4,10
01014142	HW-Vorschneider 14 x 14 x 2,0 mm TC-roughing tooth 14 x 14 x 2,0 mm	3,00

Sonderleistung wie z.B. andere Bohrungen – auf Anfrage.  
Andere Abmessungen und Ausführungen – auf Anfrage.

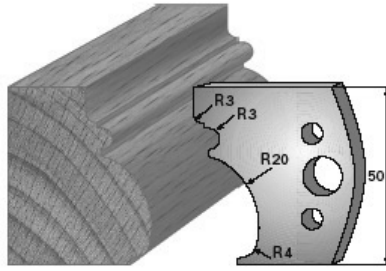
Verpackungseinheit für Ersatzplatten: 10 Stück

Extras such as different bores upon request.  
Other dimensions and designs upon request.

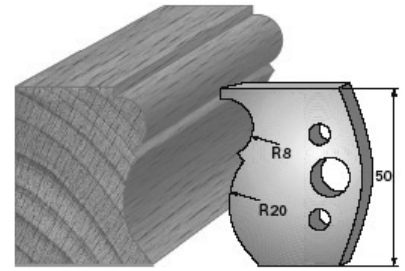
Packing quantities for replacement bands: 10 pcs



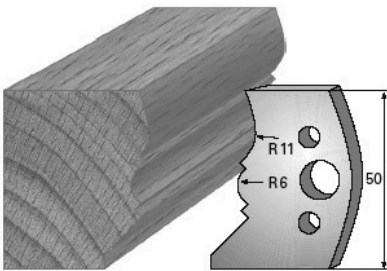
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Abweiser/Deflector = Art.-Nr./Item no. 39500



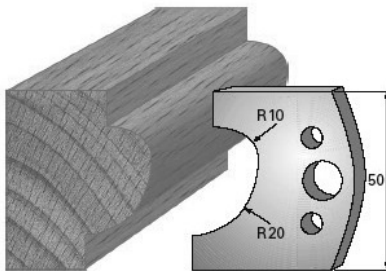
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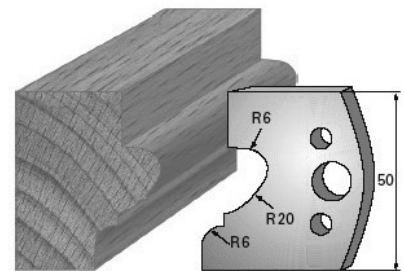
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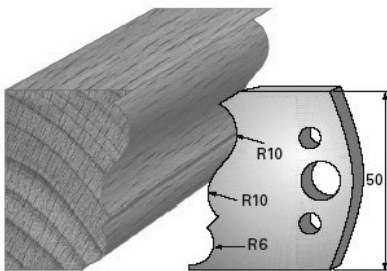
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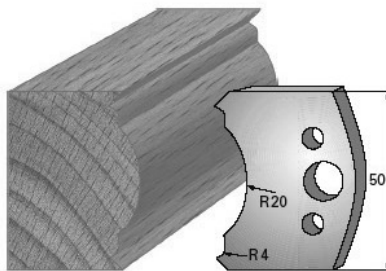
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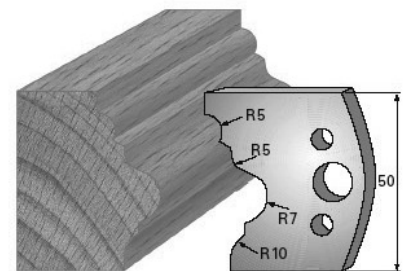
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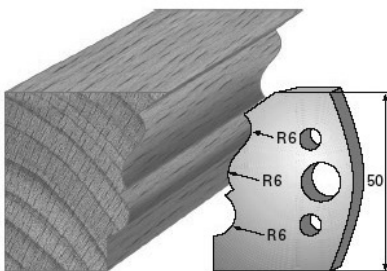
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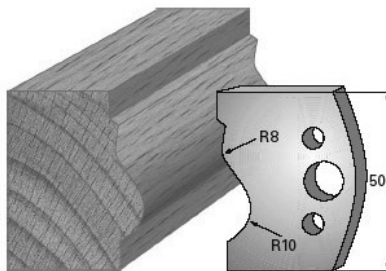
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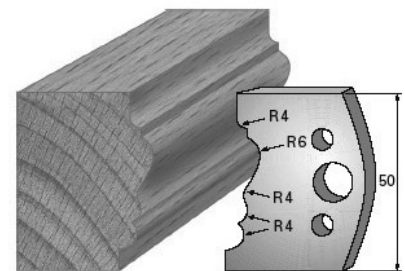
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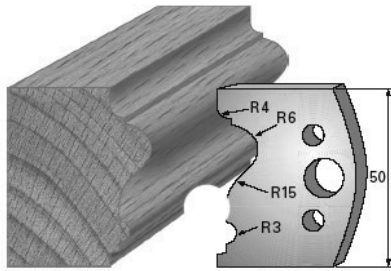
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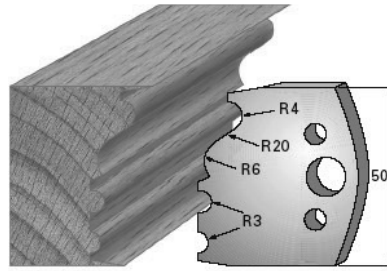
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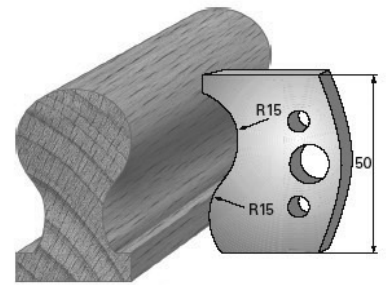
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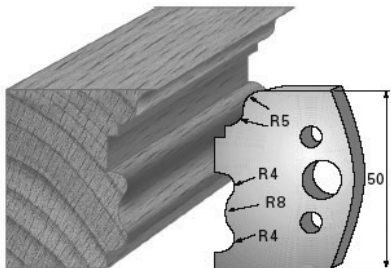
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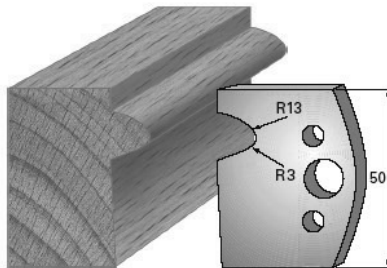
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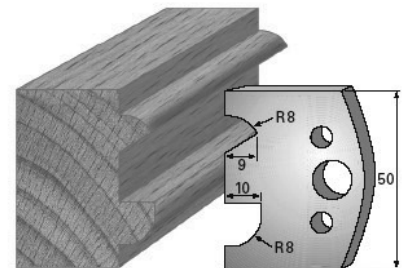
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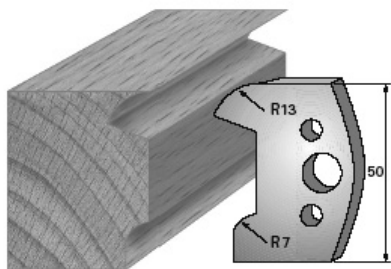
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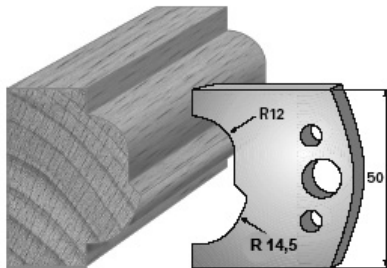
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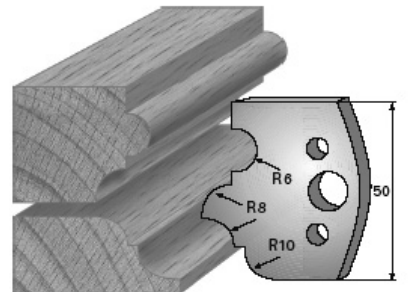
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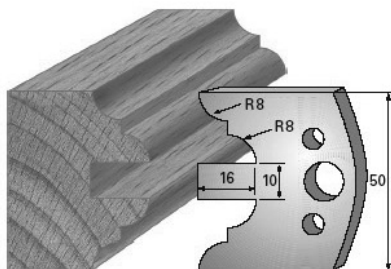
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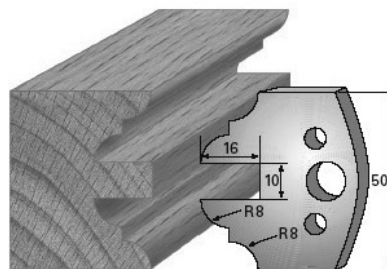
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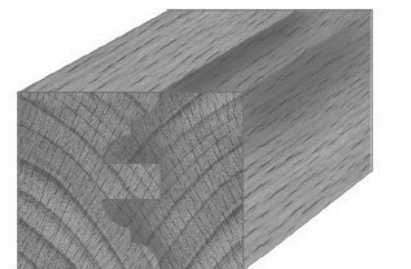
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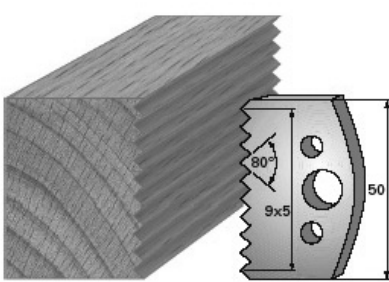


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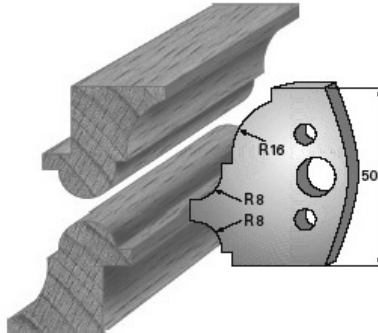


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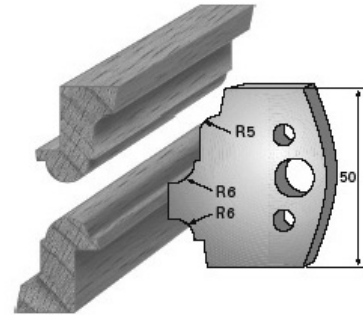




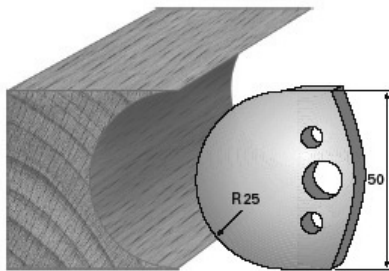
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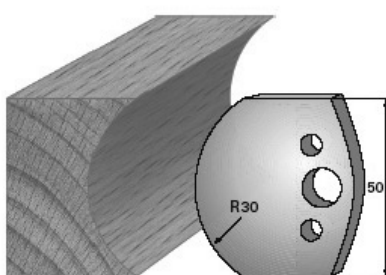
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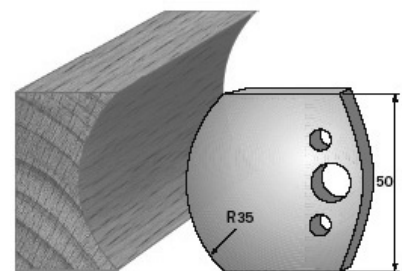
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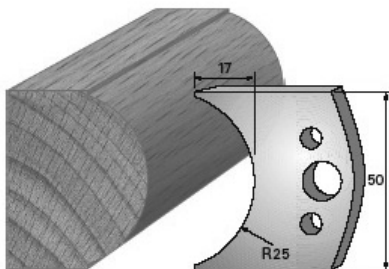
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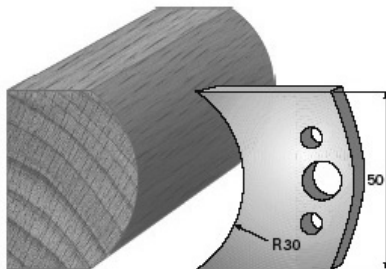
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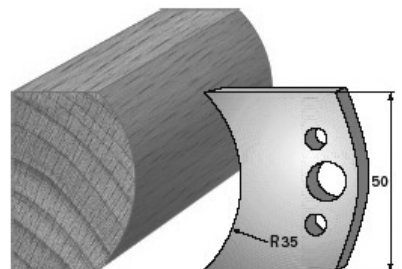
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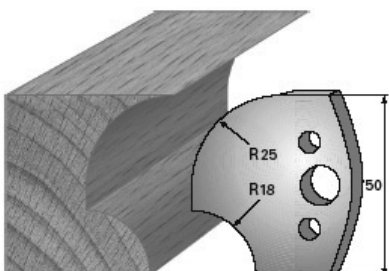
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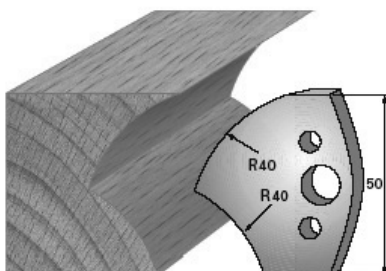
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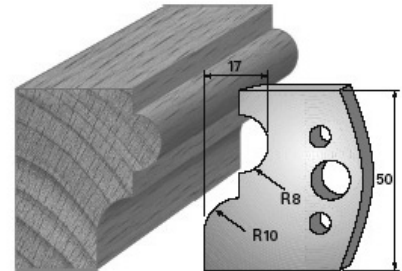
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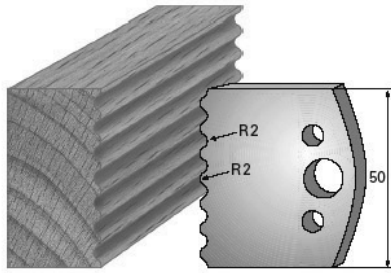
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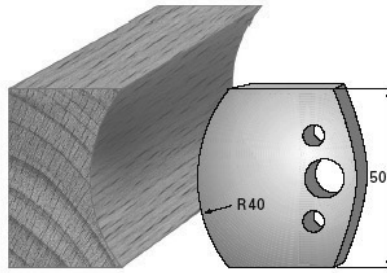
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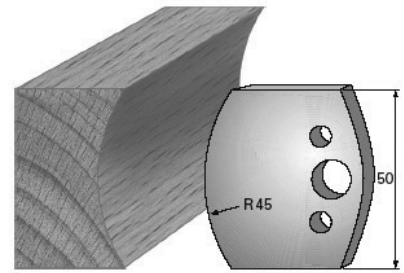
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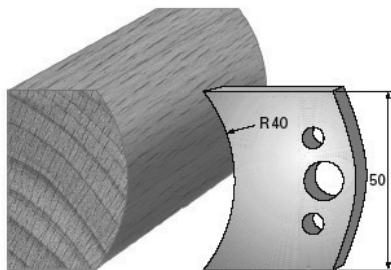
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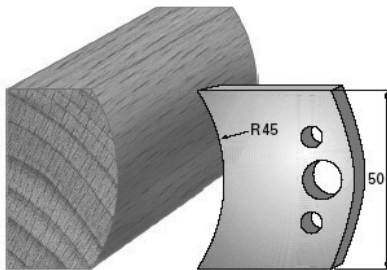
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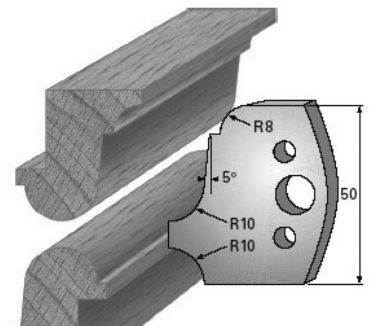
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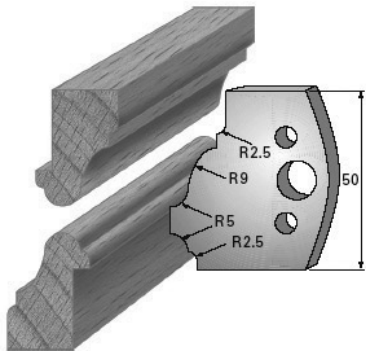
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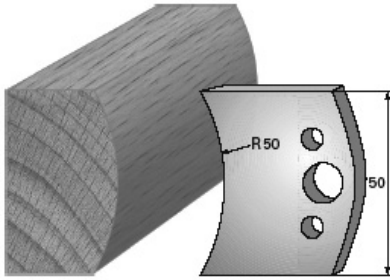


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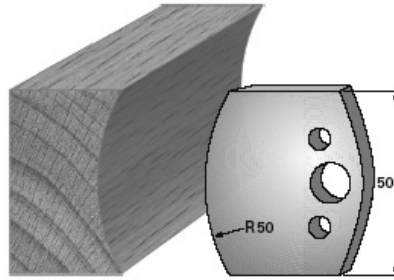


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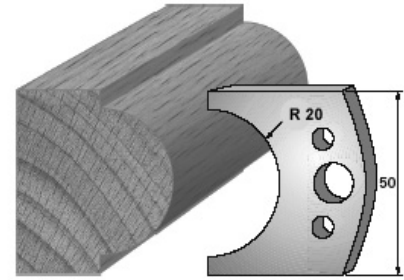




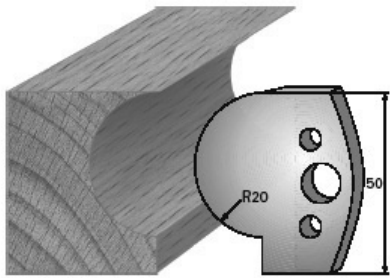
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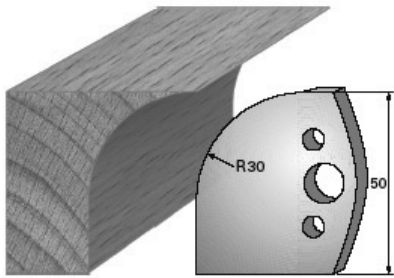
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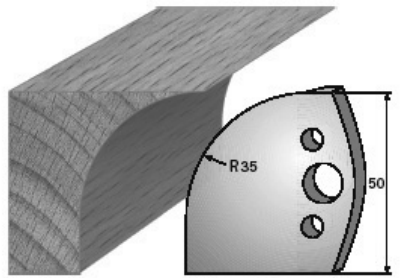
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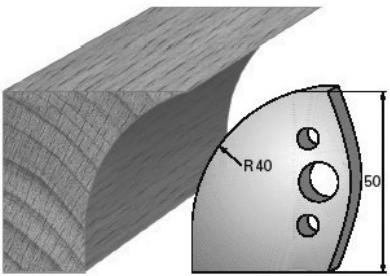
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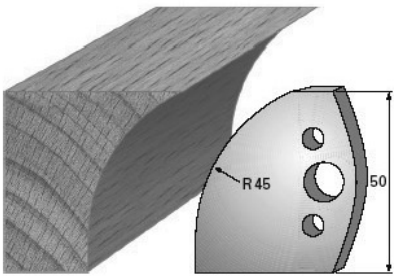
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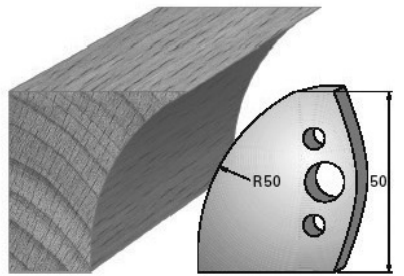
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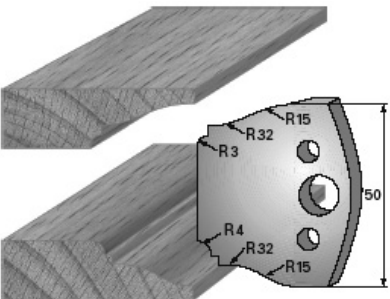
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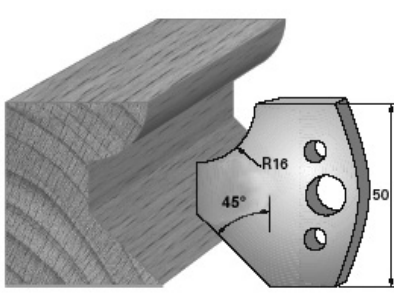
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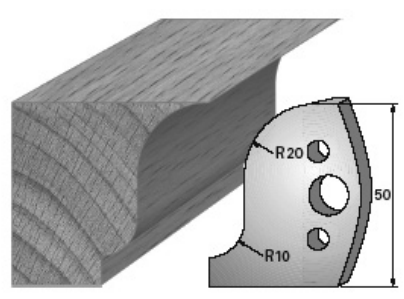
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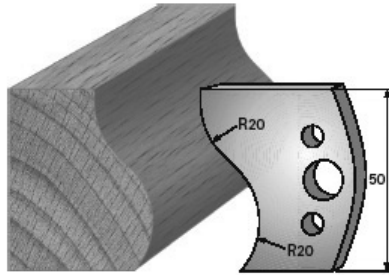
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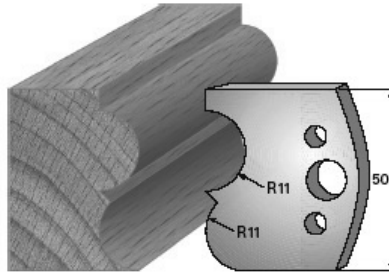
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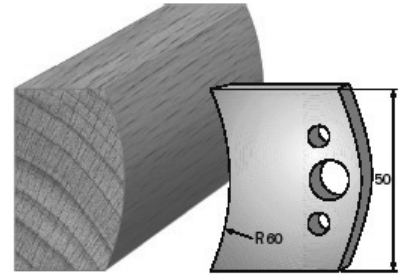
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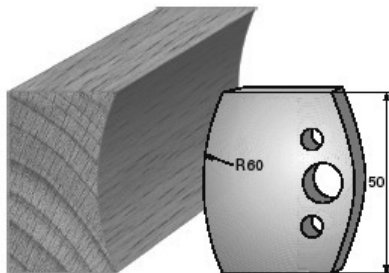
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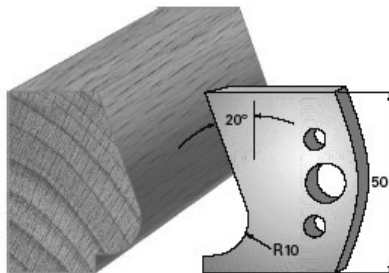
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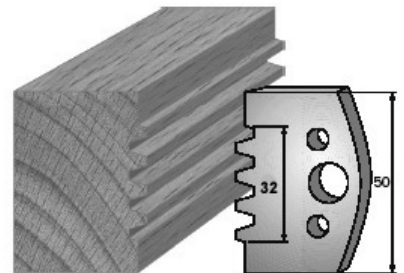
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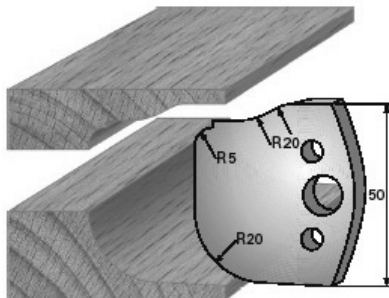
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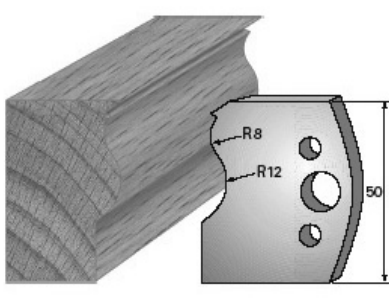
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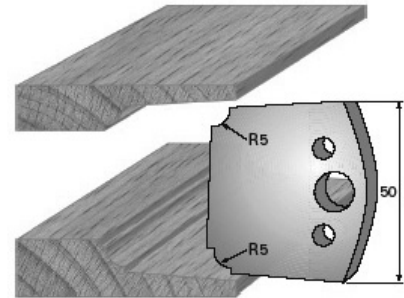
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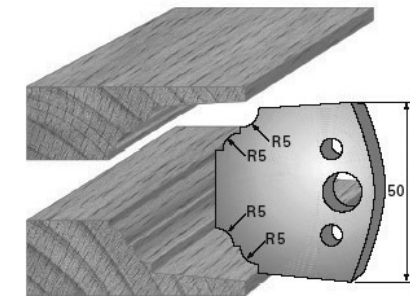
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SP-Messer/Blade = Art.-Nr./Item no. 38578  
HS-Messer/Blade = Art.-Nr./Item no. 36578  
Abweiser/Deflector = Art.-Nr./Item no. 39578



SP-Messer/Blade = Art.-Nr./Item no. 38579  
HS-Messer/Blade = Art.-Nr./Item no. 36579  
Abweiser/Deflector = Art.-Nr./Item no. 39579



SP-Messer/Blade = Art.-Nr./Item no. 38580  
HS-Messer/Blade = Art.-Nr./Item no. 36580  
Abweiser/Deflector = Art.-Nr./Item no. 39580

# UNIVERSAL-Großprofiler-System

für Profilmesser 60/80 x 5,5 mm

**UNI large profiler system**

for profiling blades 60/80 x 5,5 mm



### Ausführung:

Werkzeugkörper aus Stahl, spandickenbegrenzt, rückschlagarm, vorzugsweise für Handvorschubarbeiten. Formschlüssige Messer- und Abweiserbefestigung auf konstanten Flugkreis.

Profilmesser aus **SP-Stahl** (nur 60 mm) und **HS-Stahl**, seitlich hinterschiffen lieferbar!

Max. Profiltiefe 27 mm

### Design:

*Tool made from steel, chip-thickness limitation, reduced recoil, preferably for manual feed. Positive blade and deflector fastening with constant cutting circle.*

*Profiling blades with special steel (only 60 mm) and high-speed steel, laterally reliefground.*

max. profile depth 27 mm

### Anwendung:

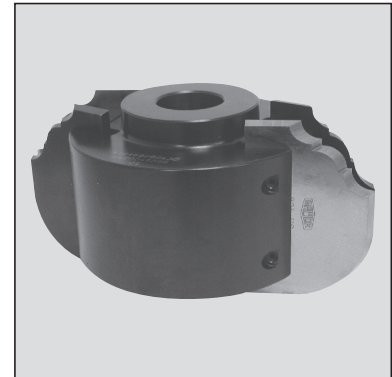
Vorwiegend zum Profilieren von Weich- und Harthölzern (Vollholz unverleimt).

**Profilmesser mit den jeweils passenden Abweisern sind stets paarweise einzusetzen.**

### Application:

*Preferably for soft- and hard-textured wood (unglued solid wood).*

**Profiling blades and the corresponding deflectors to be used in pairs.**



Art.-Nr./Item no. 3930



Art.-Nr./Item no. 3924

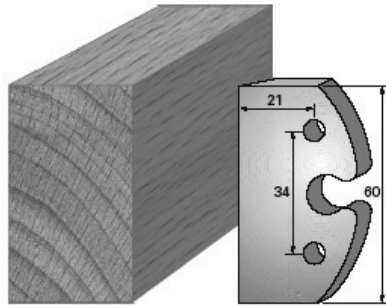
Abb. der lieferbaren Profile siehe folgende Seiten.  
For illustrations of the available profiles, see separate list!

Artikel-Nr. Item no.	Bezeichnung Description	n/min <sup>-1</sup>	EURO Stck./pce
3920	SOLO-Messerkopf 110 x 60 x 30 mm Z 2 (o. Messerbestückung) <i>SOLO head 110 x 60 x 30 mm Z 2 (without blades)</i>	4000 – 6000	197,00
3921	SOLO-Messerkopf 110 x 60 x 40 mm Z 2 (o. Messerbestückung) <i>SOLO head 110 x 60 x 40 mm Z 2 (without blades)</i>	4000 – 6000	197,00
3930	SOLO-Messerkopf 110 x 60/80 x 30 mm Z 2 (o. Messerbestückung) <i>SOLO head 110 x 60/80 x 30 mm Z 2 (without blades)</i>	4200 – 6000	239,00
3931	SOLO-Messerkopf 110 x 60/80 x 40 mm Z 2 (o. Messerbestückung) <i>SOLO head 110 x 60/80 x 40 mm Z 2 (without blades)</i>	4200 – 6000	286,00
3924	UNI-Großprofiler-Set kpl. m. 4 Profil- und Abweiserpaaren (SP-Stahl) (Profil 60004; 60008; 60011; 60021) inkl. Holzkassette <i>UNI large profiler set complete with 4 profile and deflector pairs (profiles no. 60004; 60008; 60011; 60021) incl. wooden box</i>		492,00

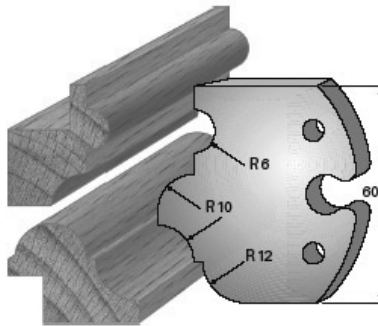
Artikel-Nr. Item no.	Bezeichnung Description	EURO Stck./pce
60000 – 60021	SP-Stahl Profilmesser 60 x 5,5 mm / <i>special steel profiling blade 60 x 5,5 mm</i>	22,20
62000 – 62021	HS-Stahl Profilmesser 60 x 5,5 mm / <i>high-speed steel profiling blade 60 x 5,5 mm</i>	60,30
61000 – 61021	Abweiser für dto. 58 x 5,3 mm / <i>deflector for ditto 58 x 5,3 mm</i>	17,90
62500	HS-Blankett 60 x 5,5 mm / <i>high-speed steel blank 60 x 5,5 mm</i>	43,20
61500	Abweiser Blankett / <i>deflector blank</i>	7,70
80001 – 80004	HS-Stahl Profilmesser 80 x 5,5 mm / <i>high-speed steel profiling blade 80 x 5,5 mm</i>	71,50
81001 – 81004	Abweiser für dto. 78 x 5,3 mm / <i>deflector for ditto 78 x 5,3 mm</i>	48,00
80500	HS-Blankett 80 x 5,5 mm / <i>high-speed steel blank 80 x 5,5 mm</i>	64,20
81500	Abweiser Blankett 78 x 5,3 mm / <i>deflector blank 78 x 5,3 mm</i>	33,10

- Sonderprofil-Preisgruppen siehe Seite 6.30
- Schärfpreise für Standard- und Sonderprofile siehe Seite 6.31
- Abgabe der Standard- und Sonderprofile immer satzweise.

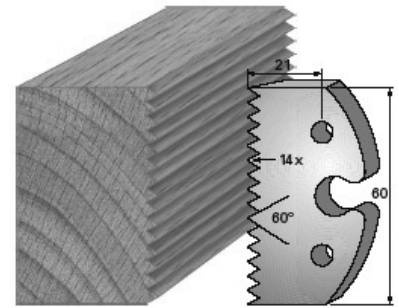
- Price categories applicable to special profiles: please see page 6.30
- Prices of sharpening/standard and special profiles: please see page 6.31
- All standard and special profiles only available in pairs



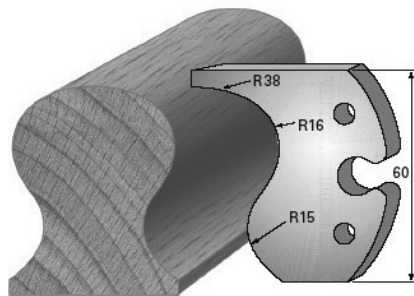
SP-Messer/Blade = Art.-Nr./Item no. 60000  
HS-Messer/Blade = Art.-Nr./Item no. 62000  
Abweiser/Deflector = Art.-Nr./Item no. 61000



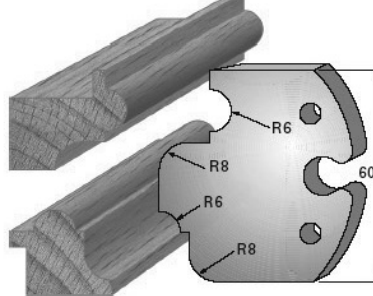
SP-Messer/Blade = Art.-Nr./Item no. 60001  
HS-Messer/Blade = Art.-Nr./Item no. 62001  
Abweiser/Deflector = Art.-Nr./Item no. 61001



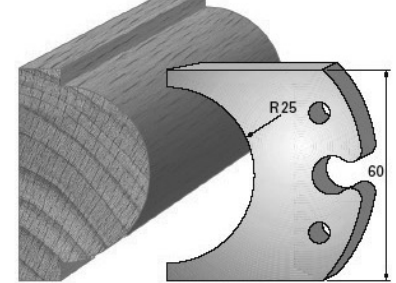
SP-Messer/Blade = Art.-Nr./Item no. 60003  
HS-Messer/Blade = Art.-Nr./Item no. 62003  
Abweiser/Deflector = Art.-Nr./Item no. 61003



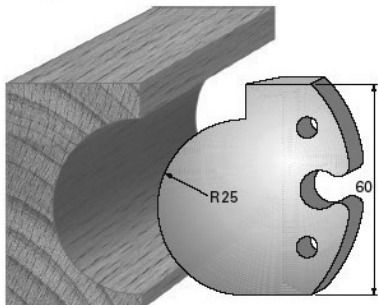
SP-Messer/Blade = Art.-Nr./Item no. 60004  
HS-Messer/Blade = Art.-Nr./Item no. 62004  
Abweiser/Deflector = Art.-Nr./Item no. 61004



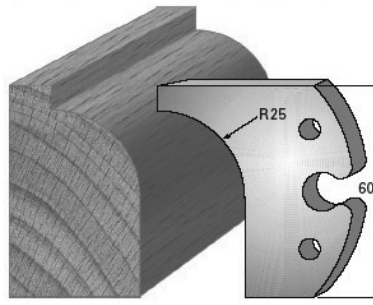
SP-Messer/Blade = Art.-Nr./Item no. 60006  
HS-Messer/Blade = Art.-Nr./Item no. 62006  
Abweiser/Deflector = Art.-Nr./Item no. 61006



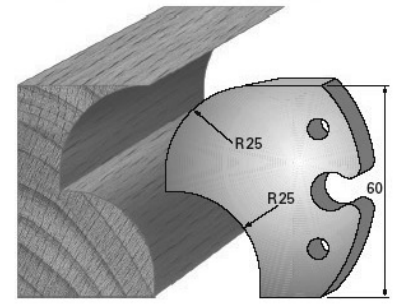
SP-Messer/Blade = Art.-Nr./Item no. 60008  
HS-Messer/Blade = Art.-Nr./Item no. 62008  
Abweiser/Deflector = Art.-Nr./Item no. 61008



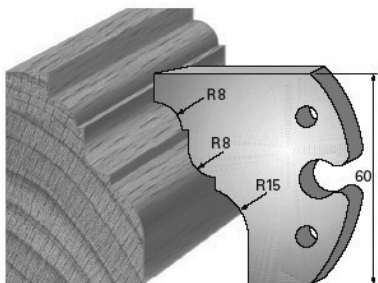
SP-Messer/Blade = Art.-Nr./Item no. 60009  
HS-Messer/Blade = Art.-Nr./Item no. 62009  
Abweiser/Deflector = Art.-Nr./Item no. 61009



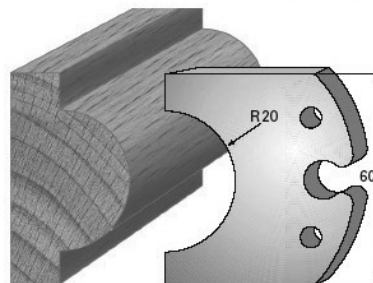
SP-Messer/Blade = Art.-Nr./Item no. 60010  
HS-Messer/Blade = Art.-Nr./Item no. 62010  
Abweiser/Deflector = Art.-Nr./Item no. 61010



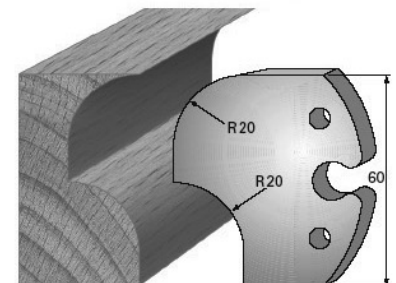
SP-Messer/Blade = Art.-Nr./Item no. 60011  
HS-Messer/Blade = Art.-Nr./Item no. 62011  
Abweiser/Deflector = Art.-Nr./Item no. 61011



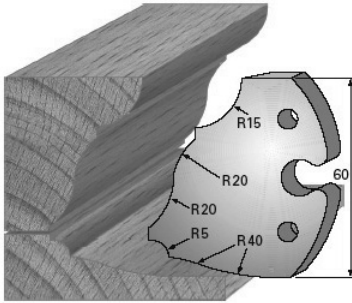
SP-Messer/Blade = Art.-Nr./Item no. 60012  
HS-Messer/Blade = Art.-Nr./Item no. 62012  
Abweiser/Deflector = Art.-Nr./Item no. 61012



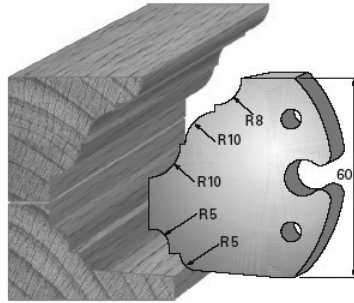
SP-Messer/Blade = Art.-Nr./Item no. 60016  
HS-Messer/Blade = Art.-Nr./Item no. 62016  
Abweiser/Deflector = Art.-Nr./Item no. 61016



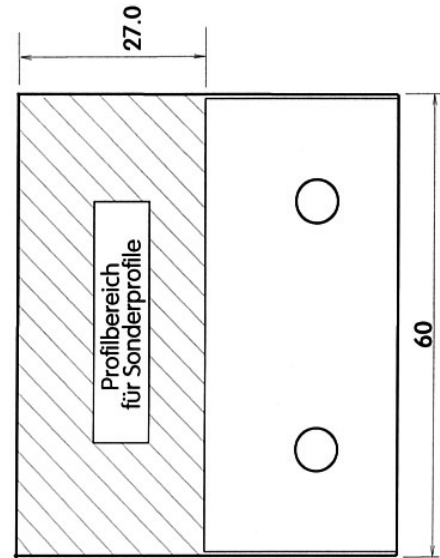
SP-Messer/Blade = Art.-Nr./Item no. 60019  
HS-Messer/Blade = Art.-Nr./Item no. 62019  
Abweiser/Deflector = Art.-Nr./Item no. 61019



SP-Messer/Blade = Art.-Nr./Item no. 60020  
HS-Messer/Blade = Art.-Nr./Item no. 62020  
Abweiser/Deflector = Art.-Nr./Item no. 61020



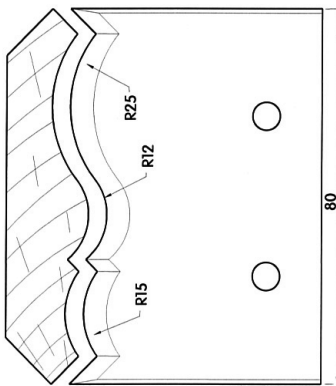
SP-Messer/Blade = Art.-Nr./Item no. 60021  
HS-Messer/Blade = Art.-Nr./Item no. 62021  
Abweiser/Deflector = Art.-Nr./Item no. 61021



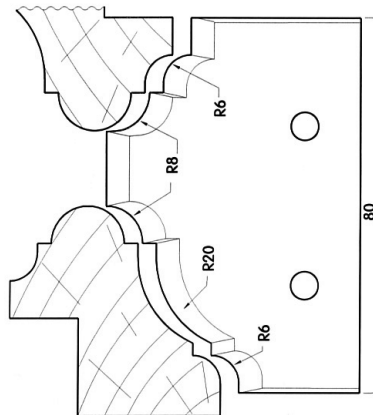
HS-Messer/Blade = Art.-Nr./Item no. 62500  
Abweiser Blankett/Deflector Blank = Art.-Nr./Item no. 61500

**Profilmesser 80 x 5,5 mm HS-Stahl - passend für SOLO-Profilmesserkopf Art.Nr. 3930**  
**Profiling blades 80 x 5,5 mm from high-speed-steel - for SOLO head Item no. 3930**

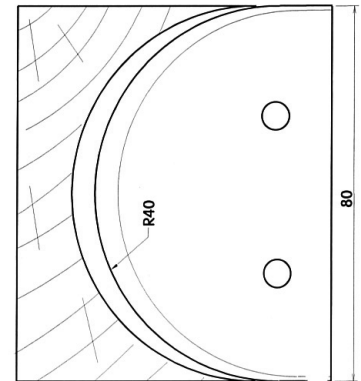
6



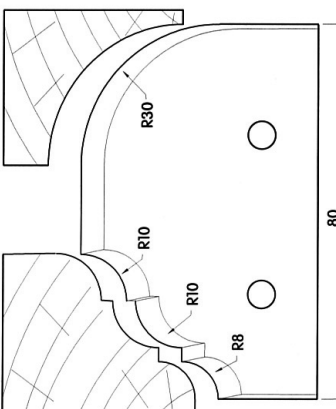
HS-Messer/Blade = Art.-Nr./Item no. 80001  
Abweiser/Deflector = Art.-Nr./Item no. 81001



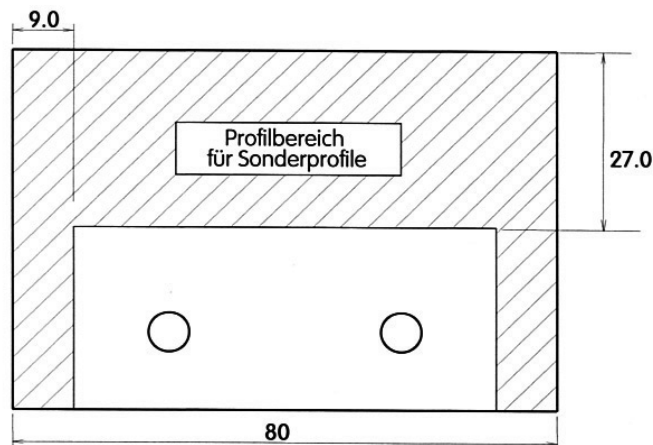
HS-Messer/Blade = Art.-Nr./Item no. 80002  
Abweiser/Deflector = Art.-Nr./Item no. 81002



HS-Messer/Blade = Art.-Nr./Item no. 80003  
Abweiser/Deflector = Art.-Nr./Item no. 81003



HS-Messer/Blade = Art.-Nr./Item no. 80004  
Abweiser/Deflector = Art.-Nr./Item no. 81004



HS-Messer/Blade = Art.-Nr./Item no. 80500  
Abweiser Blankett/Deflector Blank = Art.-Nr./Item no. 81500

# Profilmesserkopf - rückenverzahnt **NEU**

## Head for profiling blades - serrated

### Ausführung:

Sicherheits-Profilmesserkopf mit exakt formschlüssiger Messereinspannung.

### Ohne Messerbestückung !

Verzahnung am Messerrücken und in der Messerauflage im Messerkopf.

Werkzeugkörper aus Stahl, für den Einsatz von 2 oder 4 Profilmesser mit 8 oder 10 mm Stärke mit Verzahnung am Messerrücken.

Beim Einsatz von nur 2 Profilmesser müssen die 2 gegenüberliegenden Einbaustellen durch 2 Blindstücke geschlossen werden

### Design:

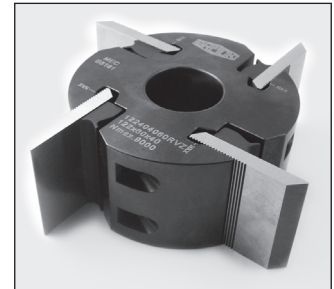
Security head for profiling blades with exact and positive clamp of the blades.

### Without blade equipping!

Gearing at the rear of the blade and at the blade support in the cutter head.

Tool made from steel, for the use of 2 or 4 profile blades of 8 or 10 mm with rear gearing.

When using only 2 profile blades the opposing installation devices have to be equipped with 2 blind pieces to close them.



Art.-Nr./Item no.  
**122404060RVZ**

### Anwendung:

Zum Fräsen von Massivhölzern in Längsrichtung mit Profilmesser in HS-Qualität.

**Hartmetallbestückte Profilmesser für den Einsatz bei Harthölzern.**

### Application:

For the use on solid woods in longitudinal direction with profile blades in HS quality.

**Tungsten carbide profile blades usable for hardwood.**

Artikel-Nr. Item no.	D = mm	B = mm	d = mm	d = max. mm	Z	n/min max.	EURO Stck./pce
122404040RVZ	122	40	40	40	4	9.000	178,00
122404060RVZ	122	60	40	40	4	9.000	209,00
122404080RVZ	122	80	40	40	4	9.000	241,00
122404100RVZ	122	100	40	40	4	9.000	268,00
122404120RVZ	122	120	40	40	4	9.000	318,00
122404130RVZ	122	130	40	40	4	9.000	318,00
122404150RVZ	122	150	40	40	4	9.000	354,00
122404180RVZ	122	180	40	40	4	9.000	409,00
122404230RVZ	122	230	40	40	4	9.000	618,00
122404240RVZ	122	240	40	40	4	9.000	644,00
137404060RVZ	137	60	40	50	4	8.700	217,00
137404080RVZ	137	80	40	50	4	8.700	267,00
137404100RVZ	137	100	40	50	4	8.700	304,00
137404130RVZ	137	130	40	50	4	8.700	366,00
137404180RVZ	137	180	40	50	4	8.700	460,00
137404230RVZ	137	230	40	50	4	8.700	654,00

Andere Abmessungen und Ausführungen - auf Anfrage !

Profilmesser-Blanketten s. Seite 13.4

## UNI-Profilmesser Blanketts + Sonderprofile HS

### UNI profiling blades blanks + special profiles high-speed steel

Bezeichnung Description	Messer/Blade		Abweiser/Deflector		kpl. Satz**/cpl. set***	
	Art.-Nr. Item no.	EURO Stck./pce	Art.-Nr. Item no.	EURO Stck./pce	Art.-Nr. Item no.	EURO Stck./pce

#### UNI-Profil 40 x 4 mm/UNI profiles 40 x 4 mm

passend für Art.-Nr./suitable for items no. 3500; 3501; 3502; 3503; 3504; 3505; 3910; 3911

Blanketts – HS/Blanks – high-speed steel	36900	13,00	37999	6,30		
Blanketts – SP/Blanks – special steel	36901	6,40	37999	6,30		

SONDERPROFILE (in HS-Qualität) – max. Profiltiefe = 15 mm/SPECIAL PROFILES with jig (high-speed steel)

Profilgruppe I*/Profile category I*					38300	195,50
Profilgruppe II*/Profile category II*					38301	211,20
Profilgruppe III*/Profile category III*					38302	242,50

nur Messer bei Nachbestellung/pro Paar/only blades (repeat order)/pair

Profilgruppe I*/Profile category I*	36910	105,80				
Profilgruppe II*/Profile category II*	36920	114,00				
Profilgruppe III*/Profile category III*	36930	134,50				

#### UNI-Profil 50 x 4 mm/UNI profiles 50 x 4 mm

passend für Art.-Nr./suitable for items no. 3910; 3911

Blanketts – HS/Blanks – high-speed steel	36903	23,70	37306	12,90		
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SONDERPROFILE (in HS-Qualität) – max. Profiltiefe = 15 mm/SPECIAL PROFILES with jig (high-speed steel)

Profilgruppe I*/Profile category I*					38307	211,20
Profilgruppe II*/Profile category II*					38308	226,70
Profilgruppe III*/Profile category III*					38309	258,00

nur Messer bei Nachbestellung/pro Paar/only blades (repeat order)/pair

Profilgruppe I*/Profile category I*	36911	117,90				
Profilgruppe II*/Profile category II*	36921	126,60				
Profilgruppe III*/Profile category III*	36931	149,20				

#### Großprofilmesser 60 x 5,5 mm/Large profile blades 60 x 5,5 mm

passend für Art.-Nr./suitable for items no. 3920; 3921

Blanketts – HS/Blanks – high-speed steel	62500	43,20	61500	8,80		
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SONDERPROFILE (in HS-Qualität) – max. Profiltiefe = 27 mm/SPECIAL PROFILES with jig (high-speed steel)

Profilgruppe I*/Profile category I*					38310	248,10
Profilgruppe II*/Profile category II*					38311	273,30
Profilgruppe III*/Profile category III*					38312	295,40

nur Messer bei Nachbestellung/pro Paar/only blades (repeat order)/pair

Profilgruppe I*/Profile category I*	36912	216,80				
Profilgruppe II*/Profile category II*	36922	237,00				
Profilgruppe III*/Profile category III*	36932	266,10				

#### Großprofilmesser 80 x 5,5 mm/Large profile blades 80 x 5,5 mm

passend für Art.-Nr./suitable for items no. 3930; 3931

Blanketts/Blanks 80 x 5,5 mm			80500	64,20	81500	33,10
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SONDERPROFILE (in HS-Qualität) – max. Profiltiefe = 27 mm/SPECIAL PROFILES with jig (high-speed steel)

Profilgruppe I*/Profile category I*					38320	351,60
Profilgruppe II*/Profile category II*					38321	378,00
Profilgruppe III*/Profile category III*					38322	423,80

nur Messer bei Nachbestellung/pro Paar/only blades (repeat order)/pair

Profilgruppe I*/Profile category I*	36914	320,00				
Profilgruppe II*/Profile category II*	36924	346,00				
Profilgruppe III*/Profile category III*	36934	389,60				

\* Profilgruppe I – III siehe separate Aufstellung nächste Seite

\*\* kpl. Satz = 2 Messer/2 Abweiser

\* For profile categories I – III, see list on the next page

\*\* complete set = 2 blades/2 deflectors

# Schärfpreise für UNI-Profilmesser, Sonderprofile und Abweiser

## Prices of sharpening/UNI profiling blades, special profiles and deflectors

Ausführung Description	Werkstoff Material	Messer/Blade Art.-Nr. Item no.	EURO Stck./pce	Abweiser/Deflector Art.-Nr. Item no.	EURO Stck./pce
---------------------------	-----------------------	--------------------------------------	-------------------	--	-------------------

### UNI-Profil 40 mm/UNI profiles 40 mm

Profilgruppe I*/Profile category I*	HS/SP/High-speed steel/special steel	363001	19,30	373001	17,30
Profilgruppe II*/Profile category II*	HS/SP/High-speed steel/special steel	363011	22,90	373011	19,40
Profilgruppe III*/Profile category III*	HS/SP/High-speed steel/special steel	363021	26,00	373021	21,30

### UNI-Profil 50 mm/UNI profiles 50 mm

Profilgruppe I*/Profile category I*	HS/SP/High-speed steel/special steel	363071	20,60	373071	18,50
Profilgruppe II*/Profile category II*	HS/SP/High-speed steel/special steel	363081	24,40	373081	21,20
Profilgruppe III*/Profile category III*	HS/SP/High-speed steel/special steel	363091	28,30	373091	24,50

### Großprofile 60 + 59/64 mm/Large profiles 60 + 59/64 mm

Profilgruppe I*/Profile category I*	HS/SP/High-speed steel	363141	27,60	373141	22,50
Profilgruppe II*/Profile category II*	HS/SP/High-speed steel	363151	31,60	373151	25,80
Profilgruppe III*/Profile category III*	HS/SP/High-speed steel	363161	35,30	373161	29,10

### Großprofile 80 mm/Large profiles 80 mm

Profilgruppe I*/Profile category I*	HS/High-speed steel	363241	35,90	373241	29,20
Profilgruppe II*/Profile category II*	HS/High-speed steel	363251	41,10	373251	33,50
Profilgruppe III*/Profile category III*	HS/High-speed steel	363261	36,80	373261	37,80

\* Profilgruppe I – III siehe separate Aufstellung unten

\* For profile categories I – III, see list below

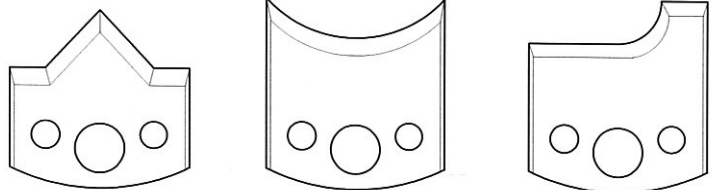
## Profilgruppeneinteilung/Profile categories

### Profilgruppe I

einfache und einseitig in sich hinterschliffene Profile

#### Profile category I

simple profiles, relief-ground on one side

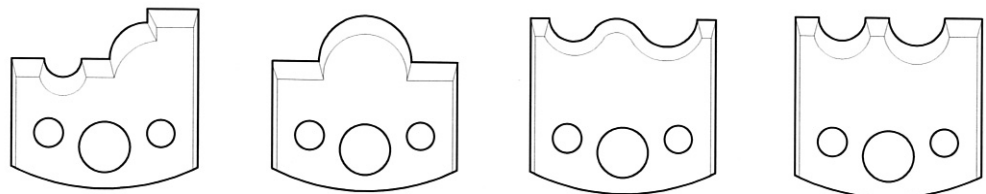


### Profilgruppe II

komplizierte und beidseitig in sich hinterschliffene Profile

#### Profile category II

complex profiles, relief-ground on both sides

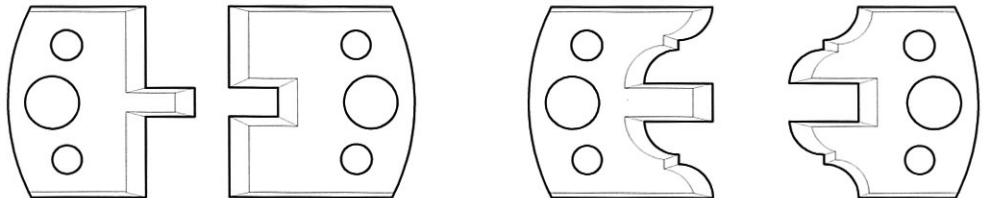


### Profilgruppe III

in sich ineinander passende Profile und Konterprofile

#### Profile category III

Matching profiles and counter profiles



### Drehschema für Fräser

#### Cutter rotating modes



Normalschema 1 großer Ø  
oben Rechtslauf  
Mode 1 (standard) large Ø on  
upper side, right-handed rotation

Drehschema 2 großer Ø  
oben Linkslauf  
Mode 2 large Ø on upper  
side, left-handed rotation

Drehschema 3 großer Ø  
unten Rechtslauf  
Mode 3 large Ø on lower  
side, right-handed rotation

Drehschema 4 großer Ø  
unten Linkslauf  
Mode 4 large Ø on lower  
side, left-handed rotation





UNIVERSAL-Messerköpfe und Profilmesser  
*UNIVERSAL heads and profiling blades*

6  
CNC

**Produktbezeichnung / Product description**

**Seite / Page**

**CNC Werkzeug-Technik / CNC Tool-Technique**

UNIVERSAL-Profilmesserkopf  
*UNIVERSAL head for profiling blades* ..... 6.34

# UNIVERSAL-Profilmesserkopf für CNC-Maschinen



## UNIVERSAL head for profiling blades for CNC- machines

### Ausführung:

Werkzeugkörper aus Stahl zur Aufnahme von UNI-Profilmesser **40 x 4 mm und 50 x 4 mm**, ausgerüstet mit SP-Falzmesser 40 x 4 x 16 mm.

Für mechan. Vorschub (MEC).

### Design:

Tool body made from steel for profile blades **40 x 4 mm and 50 x 4 mm**, equipped with SP- rebating blades 40 x 4 x 16 mm.

For router machines with mechanical feed.

### Anwendung:

Zum universellen Profilieren von Massivholz auf CNC-Oberfräsen. Für Schnittbreite **40 mm und 50 mm**. Profilmesser der gleichen Profildimension sind stets paarweise einzusetzen.

Die Profilmesser sind in SP-, HS-Stahl und in Hartmetall lieferbar!

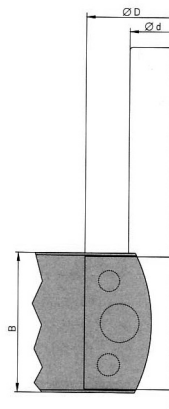
### Application:

For universal profiling of solid wood on CNC router machines. For cutting width **40 mm and 50 mm**. Profile blades may only be ordered and used in pairs.

The profile blades can be delivered in SP-, HSS-Steel and tungsten carbide!



Art.-Nr./Item no. 133500



Artikel-Nr. Item no.	Bezeichnung/Abmessung mm Description/Dimensions mm	Schaft	Z	n/min <sup>-1</sup> max	EURO Stck./pce
133500	UNI-Profilmesserkopf 66 x 40/50 UNI head for profiling blades 66 x 40/50	20	2	12.000	214,00
133501	UNI-Profilmesserkopf 66 x 40/50 UNI head for profiling blades 66 x 40/50	25	2	12.000	214,00

UNI-Profilmesser für o.g. Werkzeuge siehe BRÜCK-Katalog 2008 (Katalog-Seiten 6.4 - 6.31) und HW-Multi-Profil-System (Seiten 6.17 - 6.18)

UNI profile blades for those tools can be found in the BRÜCK-Catalogue 2008 (pages 6.4 - 6.31) and TC multi-profile-system (pages 6.17 - 6.18)

Andere Abmessungen und Ausführungen – auf Anfrage.  
Verpackungseinheit für Profilmesser: 2 Stück

Other dimensions and specifications on request.  
Packing quantities for profile blades: 2 pcs.